# NIVOSWITCH 

## VIBRATING FORK LEVEL SWITCHES

FOR LIQUIDS AND SOLIDS


LEVEL SWITCHES

## MAIN FEATURES

- Compact and mini compact type
- Rod extension up to 3 meters ( 10 feet)
- Polished vibrating part
- Hygienic versions with various process connections and 0.5 micron fine polishing
- Adjustable sensitivity
- Relay or electronic output
- Switching performance does not depend on the change of liquid conductivity, dielectric constant, pressure and temperature
- Medium temperature max. $+130^{\circ} \mathrm{C}\left(266^{\circ} \mathrm{F}\right)$
- Output test with optional test magnet
- IP67, IP65/IP68 protection


## APPLICATIONS

- For liquids: min. $0.7 \mathrm{~kg} / \mathrm{dm}^{3}\left(700 \mathrm{oz} / \mathrm{ft}^{3}\right)$ density and max. $10^{4} \mathrm{~mm}^{2} / \mathrm{s}$ $\left(0.1 \mathrm{ft}^{2} / \mathrm{s}\right)$ viscosity, for solids: min. $0.01 \mathrm{~kg} / \mathrm{dm}^{3}\left(10 \mathrm{oz} / \mathrm{ft}^{3}\right)$ density
- For liquids / free-flowing, powdered solids, granules
- For normal or hazardous, aggressive (acids, solvents) liquids or high viscosity liquids
- Covers a large variety of level detection applications such as high/low fail-safe limit switch or dry run protection, pump controls


## CERTIFICATIONS

- ATEX (Ex ia G), (Ex d G)
- ATEX (Ex ta/tb D)
- IEC Ex (Ex d G)
- FM US/CA (I, Div I, C, D)
- DNV GL (only for RF-400 compact types for liquids)


## GENERAL DESCRIPTION

NIVOSWITCH vibrating fork level switches are suitable for level detection of liquids or granular, powdered solids. Units with parallel vibrating fork are suitable for liquids, units with non-parallel vibrating fork are suitable for solids. Mounted on pipes, silos, tanks or hopper bins filling/emptying can be controlled using these devices just as well they can generate fail-safe alarms providing overfill- or dry run protection. The operation principle is based on the electronic circuit exciting the fork probe making it vibrate. As the medium reaches and covers the fork its vibration changes, or stops. The fork will start vibrating freely again as the medium sets it free. The electronics senses the change of vibration and gives output signal after a selected delay. Plastic coated version is recommended in aggressive mediums, highly polished version is recommended for abrasive mediums. The PNP/NPN transistor output versions can be connected directly to PLC, or relay unit. The NIVOSWITCH vibrating forks are able to solve switching tasks of highcurrent loads with the help of UNICONT PKK switching amplifiers. The UNICONT PKK-312-8 Ex intrinsically safe switching unit is designed to serve Ex rated vibrating forks.


## TYPE SELECTION

Type selection is aided by this table for choosing the proper version to a given level switching task. Most essential aspect is the consistency (liquid or solid) of the measurement medium.

| Application |
| :--- |
| Features |
| Metal housing |
| Plastic housing |
| Extension |
| Highly polished version |
| Plastic coated fork |

TECHNICAL DATA

| Type | Mini compact |  | Compact |  |
| :---: | :---: | :---: | :---: | :---: |
|  | For liquids | For solids | For liquids | For solids |
| Insertion length | 69－3000 mm（2．7 in－ 10 ft ） | $137-3000 \mathrm{~mm}(5.4 \mathrm{in}-10 \mathrm{ft})$ | $69-3000 \mathrm{~mm}(2.7 \mathrm{in}-10 \mathrm{ft})$ | $137-3000 \mathrm{~mm}(5.4 \mathrm{in}-10 \mathrm{ft})$ |
| Material of wetted parts | 1.4571 （316Ti）or ECTFE／PFA coating | Stainless steel 1.4571 （316Ti） | 1.4571 （316Ti）or ECTFE／PFA coating | Stainless steel 1.4571 （316Ti） |
| Process connection | As per order codes |  |  |  |
| Medium temperature | $-40^{\circ} \mathrm{C} \ldots+130^{\circ} \mathrm{C}\left(-40^{\circ} \mathrm{F} \ldots+266^{\circ} \mathrm{F}\right)$（see：temperature diagrams） |  |  |  |
| Ambient temperature | $\begin{gathered} -40^{\circ} \mathrm{C} \ldots+70^{\circ} \mathrm{C} \\ \left(-40^{\circ} \mathrm{F} \ldots+158^{\circ} \mathrm{F}\right) \\ \mathrm{M} 12 \mathrm{Connector:} \\ -25^{\circ} \mathrm{C} \ldots+70^{\circ} \mathrm{C} \\ \left(-13^{\circ} \mathrm{F} \ldots+158^{\circ} \mathrm{F}\right) \end{gathered}$ | $\begin{gathered} -40^{\circ} \mathrm{C} \ldots+70^{\circ} \mathrm{C} \\ \left(-40^{\circ} \mathrm{F} \ldots+158^{\circ} \mathrm{F}\right) \\ \text { (see: temperature diagrams) } \end{gathered}$ | $\begin{aligned} & -30^{\circ} \mathrm{C} \ldots+70^{\circ} \mathrm{C} \\ & \left(-22^{\circ} \mathrm{F} \ldots+158{ }^{\circ} \mathrm{F}\right) \end{aligned}$ | $\begin{gathered} -40^{\circ} \mathrm{C} \ldots+70{ }^{\circ} \mathrm{C} \\ \left(-40^{\circ} \mathrm{F} \ldots+158{ }^{\circ} \mathrm{F}\right) \end{gathered}$ |
| Medium pressure | max． 4 MPa （40 bar g／ 580 psig ）（see：pressure diagrams） |  |  |  |
| Medium density | $>0.7 \mathrm{~kg} / \mathrm{dm}^{3}\left(700 \mathrm{oz} / \mathrm{ft}^{3}\right)$ | $\geq 0.01 \mathrm{~kg} / \mathrm{dm}^{3}\left(10 \mathrm{oz} / \mathrm{ft}^{3}\right)$ | $>0.7 \mathrm{~kg} / \mathrm{dm}^{3}\left(700 \mathrm{oz} / \mathrm{ft}^{3}\right)$ | $\geq 0.01 \mathrm{~kg} / \mathrm{dm}^{3}\left(10 \mathrm{oz} / \mathrm{ft}^{3}\right)$ |
| Medium viscosity | $\leq 10,000 \mathrm{~mm}^{2} / \mathrm{s}(\mathrm{cSt})\left(0.1 \mathrm{ft}^{2} / \mathrm{s}\right)$ | － | $\leq 10,000 \mathrm{~mm}^{2} / \mathrm{s}(\mathrm{cSt})\left(0.1 \mathrm{ft}^{2} / \mathrm{s}\right)$ | － |
| Power supply | 2－wire DC： $15-29 \mathrm{~V}$ DC | $\text { 2-wire DC: } 15 \text { - } 27 \text { V DC }$ | 20－255 V AC or $20-60 \vee$ DC |  |
|  | 2－wire AC： $20-255$ V A | 3－wire DC： $12-55 \mathrm{~V}$ DC |  |  |
| Power consumption | AC：depending on load；DC：$<0.6 \mathrm{~W}$ |  | DC：$<3 \mathrm{~W}$ |  |
| Housing material | Stainless steel 1.4571 （316Ti） |  | Paint coated aluminium or plastic（PBT） |  |
| Electrical connection | $\begin{aligned} & \text { Connector, or } 3 \mathrm{~m}(10 \mathrm{ft}) \text { cable }{ }^{(1)} 2 \times 0.5 \mathrm{~mm}^{2} \text { (AWG 20) } \\ & \quad / 4 \times 0.75 \mathrm{~mm}^{2} \text { (AWG 18) } / 5 \times 0.5 \mathrm{~mm}^{2} \text { (AWG 20) } \end{aligned}$ |  | $2 x \mathrm{M} 20 \mathrm{xl} .5$ plastic cable glands for $\varnothing 6-\varnothing 12 \mathrm{~mm}(0.25-0.47$ in）cable， $2 x$ terminal blocks for max． $2.5 \mathrm{~mm}^{2}$（AWG $20-15$ ）wire cross section， $2 x 1 / 2^{\prime \prime}$ NPT internal threads for cable protective pipes． |  |
| Electrical protection | AC version：Class I；DC version：Class III |  | Class I |  |
| Ingress protection | DIN connector type：IP65； M12 connector type：IP67，cable type：IP68 |  | IP67 |  |
| Mass | $\approx 0.5 \mathrm{~kg}+1.2 \mathrm{~kg} / \mathrm{m}(1.1 \mathrm{lb}+0.8 \mathrm{lb} / \mathrm{ft})$ extension |  | $\approx 1.3 \mathrm{~kg}+1.2 \mathrm{~kg} / \mathrm{m}(2.85 \mathrm{lb}+0.8 \mathrm{lb} / \mathrm{ft}) \text { extension }$ |  |
| ${ }^{(1)}$ Available cable length：maximum $30 \mathrm{~m}(98.4 \mathrm{ft})$ ． |  |  |  |  |

## SPECIAL DATA FOR Ex CERTIFIED MODELS

| Type |  | For liquids |  | For solids |
| :---: | :---: | :---: | :---: | :---: |
|  |  | Mini compact type with metal housing， 2－wire DC version ${ }^{(2)}$ | Compact type with metal housing |  |
| Ex proof marking | IEC Ex | － | Ex d IIB T6．．．T4 Ga／Gb， $-40^{\circ} \mathrm{C} \leq$ Tamb $\leq+70^{\circ} \mathrm{C}$ | － |
|  | ATEX | （Ex）\｜IG Ex ia IIB T6．．．T4 Ga （囚x）II IG Ex ia IIC T6．．．T4 Ga | （区x）\｜1／2 G Exd IIB T6．．．T4 Ga／Gb | 《x \｜\｜1／2 D Exta／tb IIIC $1140^{\circ} \mathrm{C} \mathrm{Da/Db}$ |
| Intrinsically safe permissible limiting datas |  | $\begin{gathered} U_{i}=29 \mathrm{~V}_{i} I_{i}=100 \mathrm{~mA} ; \mathrm{P}_{\mathrm{i}}=1.4 \mathrm{~W} ; \\ \mathrm{C}_{\mathrm{i}}=7 \mathrm{nF} ; \mathrm{L}_{\mathrm{i}}=0 \mathrm{mH} \end{gathered}$ | －－ |  |
| Supply voltage |  | 15－29 V DC | $20-250 \mathrm{~V} \mathrm{AC}(50 / 60 \mathrm{~Hz}) \text { or } 20-36 \mathrm{~V} \text { DC }$ | $20-250$ V AC／20－50 V DC |
| Ambient temperature |  | T6．．．T4 | $-40^{\circ} \mathrm{C} \ldots+70{ }^{\circ} \mathrm{C}$ |  |
| Electrical connection |  | Connector or maximum 3 m （ 10 ft ） integrated cable | $2 \times \mathrm{M} 20 \times 1.5$ cable glands for $7-12 \mathrm{~mm}$（0．27－0．47 in）cable |  |
|  |  | with Ex d IIC protection | with Ex ta IIIC protection |
|  |  | $2 x$ terminal blocks for max． $1.5 \mathrm{~mm}^{2}$（AWG 16）wire cross section， $2 \times 1 / 2^{\prime \prime}$ NPT internal threads for cable protective pipes． |
| ${ }^{(2)}$ Intrinsically safe vibrating forks should be powered by［Ex ia］certified and approved devices，for example by UNICONT PKK－312－8 Ex． |  |  |  |  |
| SPECIAL DATA FOR FM AND CSA CERTIFIED MODELS |  |  |  |  |
| Type |  |  | RN■－4■■－N，RN■－4■■－P，RM■－4■■－N，RM■－4■■－P |  |  |
| Ex proof marking | USA |  | Class I，Division 1，Groups C，D；T6．．．T4，$-40^{\circ} \mathrm{C} \leq \mathrm{Ta} \leq+70^{\circ} \mathrm{C}$ ；IP67 |  |  |
|  | Canada | Class I，Division 1，Groups C，D；T6．．．T4，$-40^{\circ} \mathrm{C} \leq \mathrm{Ta} \leq+70{ }^{\circ} \mathrm{C}$ ；IP67 |  |  |
| Applicable location |  | Class I，Division 1，Groups C，D <br> Class I，Division 2，Groups C，D |  |  |
| Electrical connection |  | NPT ½＂conduit entry or M20x1． 5 certified cable gland（not included）， plug－in type terminal blocks for $0.75-1.5 \mathrm{~mm}^{2}$（AWG $16-18$ ）wire cross section |  |  |
| Supply voltage |  | $20-250$ V AC or $20-36$ V DC |  |  |

OUTPUT DATA

| Compact type |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Output |  | For liquids |  | lids |
| Relay |  | 1 or 2 pcs. (SPDT) relays 250 V AC, 8 A, ACl / 250 V AC, 6 A, ACl |  |  |
| Response time | when immersed | $\leq 0.5 \mathrm{sec}$ |  |  |
|  | when free | $\leq 1 \mathrm{sec}^{(1)}$ | $\begin{gathered} \leq 1 \mathrm{sec} \\ -\mathrm{H} \text { density } \end{gathered}$ | $\begin{gathered} 3 \mathrm{sec} \\ - \text { L density } \end{gathered}$ |

## RESPONSE TIME DIAGRAM*



| Mini compact type |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Type | Output |  | For liquids | For solids |  |
| 2-wire DC | DC current change |  | when immersed: $14 \mathrm{~mA} \pm 1 \mathrm{~mA}$ |  |  |
|  |  |  | when free: $9 \mathrm{~mA} \pm 1 \mathrm{~mA}$ |  |  |
| 2-wire AC | AC output for serial connection |  | Voltage drop (in switched-on state): $<10.5 \mathrm{~V}$ |  |  |
|  |  |  | Residual current (in switched-off state): $<6 \mathrm{~mA}$ |  |  |
|  | Current load | max. continuous | 350 mA , AC 13 | 350 mA , AC 13 |  |
|  |  | min. continuous | $10 \mathrm{~mA} / 255 \mathrm{~V} ; 25 \mathrm{~mA} / 24 \mathrm{~V}$ |  |  |
|  |  | max. impulse | $1.5 \mathrm{~A} / 40 \mathrm{msec}$ |  |  |
| 3-wire DC | Transistor switch |  | NPN or PNP output can be realized with appropriate wiring |  |  |
|  | Voltage drop (in switched-on state) |  | $<4.5 \mathrm{~V}$ | $<1.8 \mathrm{~V}$ |  |
|  | Current load (maximum continuous) |  | $350 \mathrm{~mA} / \mathrm{U}_{\max }=55 \mathrm{~V}$ |  |  |
|  | Residual current (in switched-off state) |  | < $100 \mu \mathrm{~A}$ | $<10 \mu \mathrm{~A}$ |  |
|  | Response time | when immersed | 0.5 sec |  |  |
|  |  | when free | $<1 \sec ^{(1)}$ | $\leq 1 \mathrm{sec}-\mathrm{H}$ density | $<3 \mathrm{sec}-\mathrm{L}$ density |

${ }^{(1)}$ See viscosity diagram.

## CERTIFICATIONS

|  | FM Canada, Certificate No.: FM16CA0122X | EC | BKI IECEx, <br> Certificate No.: IECEx BKI 16.0002 issue No.: 0 |
| :---: | :---: | :---: | :---: |
|  | FM US, Cerrificate No.: FM16US0224X |  | Ex Russia, Certificate No.: RU C-HU.MЮ62.B.04397 |
| $\langle x\rangle$ | BKI ATEX, Certificate No.: BKIIOATEX0012X/l <br> BKI ATEX, Certificate No.: BKIl6ATEX003I <br> BKI ATEX, Certificate No.: BKII6ATEX0011 | DNV•GL | Marine Approval Certificate No.: TAA000018W |

WIRING

Power supply

| Mini compact, 2-wire DC version |  |  |  |
| :---: | :---: | :---: | :---: |
| Power supply | Switching | Status LED | Output |
| ON |  |  | $14 \pm 1 \mathrm{~mA}$ |
|  |  |  | $9 \pm 1 \mathrm{~mA}$ |
| OFF | Fork immersed, or fork is free |  | - |

${ }^{(1)}$ Can be done with appropriate wiring in case of mini compact type with integrated cable.

## TEMPERATURE DATA

Process pressure - medium temperature PP flange version


Process pressure - medium temperature


Mini compact version

$$
\begin{aligned}
& \text { Temperature limits: } \\
& \\
&
\end{aligned}
$$



OPERATION MODE SWITCHES

|  | Compact |  | Compact |
| :---: | :---: | :---: | :---: |
|  | Fail-safe |  | Density |
|  | Fail-safe alarm is indicated with de-energised relay or open state of the output | $\begin{aligned} & \square \\ & \text { high } \\ & \text { low } \\ & \square \end{aligned}$ | Medium density $\geq 0.5 \mathrm{~kg} / \mathrm{dm}^{3}$ <br> Medium density $<0.5 \mathrm{~kg} / \mathrm{dm}^{3}$ |



RECOMMENDED SET-UP VARIATION


- Applied in low viscosity medium (no risk of subsidence remaining on the fork-tines) any of the mounting varieties shown is possible.
- Applied in higher viscosity medium (risk of subsidence remaining on the fork-tines) only vertical (top) mounting can be suggested.
- In case of a horizontal installation or a mounting into a tube, the position marking ( ${ }^{\prime} \mathrm{O}^{\prime \prime}$ ) should be taken into account.

For liquids


Compact
Compact - FM


## For solids

Mini compact
Compact


Other process connections

- DIN, ANSI and JIS flanges stainless steel PP or plastic (PFA) coated stainless steel
- DN40 and DN50 pipe-coupling process connections (DIN 11851)
11/2" and 2" TriClamp process connections (ISO 2852)
- Other hygienic (food-industry) process connections

Accessories

## 840

1"BSP


## ORDER CODES (not all code variation available)

Vibrating fork level switches for liquids

| Type | Code | Proc | nnectio | Code | Insertion length |  |  |  | / Ex | Code |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| ธ ECTFE coated fork | $B^{(6)}$ |  | $1 "$ | M | 69 mm (2.7 inch) | 0 | 0 |  | 2-wire AC | $1^{(3)}$ |
| \% 1.4571 fork | C | BSP | $11 / 2$ " | H | 125 mm (4.9 inch) | 0 | 1 | \% | 3-wire DC | $3^{(3)}$ |
| 8 1.4571 fork, highly polished | G |  | 2" | C | 200 mm (7.9 inch) | 0 | 2 | Z | 2-wire DC | $6^{(3)}$ |
| ECTFE coated fork | $V^{(6,8)}$ |  | $1 "$ | P | $\bullet$ | - | - | - | 2-wire DC / Ex ia | $8^{(15)}$ |
| 1.4571 fork | $F^{(8)}$ | NPT | $11 / 2^{\prime \prime}$ | N | - | - | - |  | 2-wire DC | $K^{(3)}$ |
|  |  |  | 2 " | L | 900 mm (3 feet) | 0 | 9 | 8 | 2-wire DC / Ex ia | $L^{(15)}$ |
| ㅎ. highly polished | $J^{(8)}$ | Dairy DIN |  | $D^{(13)}$ | 1 m (3.3 feet) | 1 | 0 | \% | 3-wire DC | $M^{(3)}$ |
| E. <br> B <br> / Ex d housing | N | Dairy <br> DIN |  | $E^{(13)}$ | - | $\stackrel{\square}{\bullet}$ | $\stackrel{\square}{\bullet}$ | (1) | 2-wire AC | $2^{(3,5)}$ $4^{(3,5)}$ |
| Stainless steel, highly polished | M | 1½" |  | $\mathrm{T}^{(13)}$ | 3 m (10 feet) | 3 | 0 | $\bigcirc$ | 3-wire DC 2-wire DC | $7^{(3,5)}$ |
| / Exd housing |  | 2" Tri |  | $\mathrm{R}^{(13)}$ |  |  |  |  | 2-wire DC / Ex ia | $9^{(14,15)}$ |
|  |  | DN5 | 1.4571 | G | ${ }^{(1)}$ The order code of an Ex version product should end in "Ex" <br> ${ }^{(2)}$ Not available for the codes that starting with RB, RC, RG <br> ${ }^{(3)}$ Only available for the codes that starting with RB, RC, RG <br> ${ }^{(4)}$ Only available for the codes that starting with RN and RM <br> ${ }^{(5)}$ Cable length maximum 30 m ( 94.8 ft ) |  |  | $\begin{aligned} & \dot{7} \\ & 0 \\ & \vdots \\ & 0 \\ & 0 \end{aligned}$ | 1 relay | $0^{(2)}$ |
|  |  | $2{ }^{\prime \prime}$ AN | 0, 1.457 | B |  |  |  | 2 relays | $A^{(2)}$ |
|  |  | JIS 40K 50A, 1.4571 |  | K |  |  |  | 1 relay / Exd | $\mathrm{N}^{(4)}$ |
| Housing | Code | DN50 PN16, PP |  | $F^{(7)}$ |  |  |  | 2 relays / Ex d | $p^{(4)}$ |
| Metal | 4 | 2" AN | 0, PP | $A^{(7)}$ | ${ }^{(6)}$ Only available with 1" BSP process connection <br> ${ }^{(7)} \operatorname{Max} .6 \operatorname{bar}(87 \mathrm{psi}),-20^{\circ} \mathrm{C} \ldots+90^{\circ} \mathrm{C}\left(-4^{\circ} \mathrm{F} \ldots+194^{\circ} \mathrm{F}\right)$ <br> ${ }^{(8)}$ Ex type not available |  |  |  |  |  |  |
| Plastic | 5 | JIS 10K 50A, PP |  | $J^{(7)}$ |  |  |  |  |  |  |

Vibrating fork level switches for solids


## ACCESSORIES TO ORDER

DIN rail mountable current controlled switch module recommended for NIVOSWITCH vibrating forks


