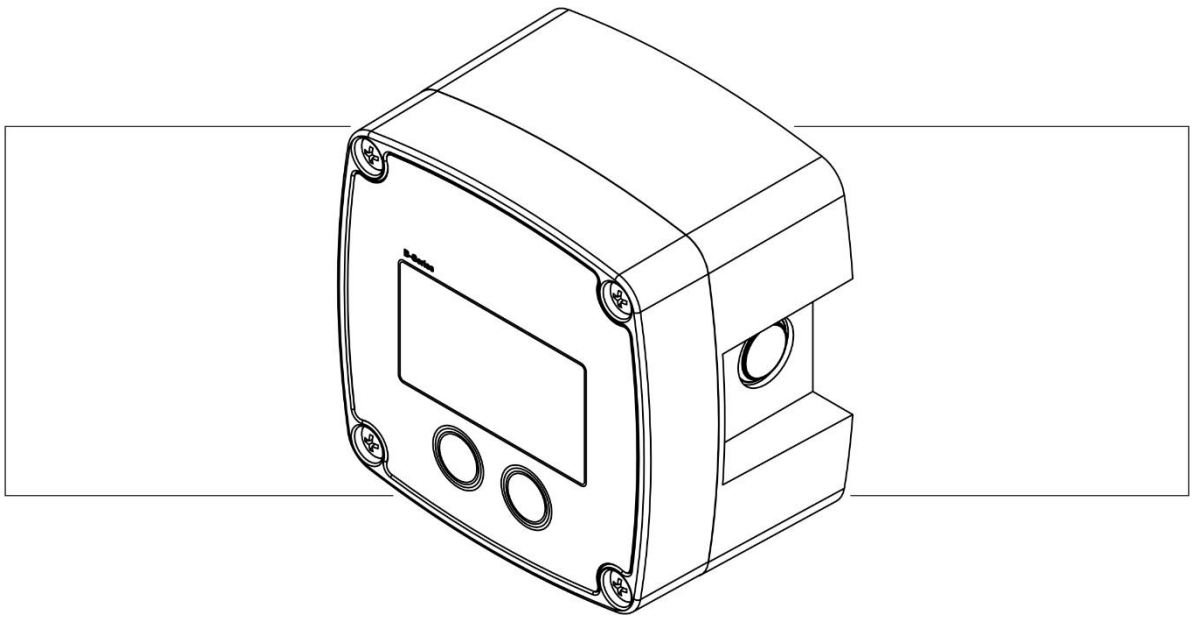


B-IN-CONTROL

BATCH CONTROLLER



Signal input flowmeter: pulse, NAMUR and coil

Signal outputs: two control outputs



SAFETY INSTRUCTIONS



- Any responsibility is lapsed if the instructions and procedures as described in this manual are not followed.
- **LIFE SUPPORT APPLICATIONS:** The B-IN-CONTROL is not designed for use in life support appliances, devices, or systems where malfunction of the product can reasonably be expected to result in a personal injury. Customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify the manufacturer and supplier for any damages resulting from such improper use or sale.
- Electro static discharge does inflict irreparable damage to electronics! Before installing or opening the B-IN-CONTROL, the installer has to discharge himself by touching a well-grounded object.
- The B-IN-CONTROL must be installed in accordance with the EMC guidelines (Electro Magnetic Compatibility).

DISPOSAL OF ELECTRONIC WASTE



- At the end of its life this product should be disposed of according to the (inter)national regulations regarding waste electronic equipment. If a battery is installed in this product it should be disposed of separately. The separate collection and recycling of your waste equipment will help to conserve natural resources and ensure that it is recycled in a manner that protects the environment.

SAFETY RULES AND PRECAUTIONARY MEASURES

- The manufacturer accepts no responsibility whatsoever if the following safety rules and precautions instructions and the procedures as described in this manual are not followed.
- Modifications of the B-IN-CONTROL implemented without preceding written consent from the manufacturer, will result in the immediate termination of product liability and warranty period.
- Installation, use, maintenance and servicing of this equipment must be carried out by authorized technicians.
- Check the mains voltage and information on the manufacturer's plate before installing the B-IN-CONTROL.
- Check all connections, settings and technical specifications of the various peripheral devices with the B-IN-CONTROL supplied.
- Never open the enclosure while connected to power supplying or consuming devices other than the internal battery supply.
- Open the B-IN-CONTROL only if all leads are free of potential.
- Never touch the electronic components (ESD sensitivity).
- Never expose the system to heavier conditions than allowed according to the enclosure classification (see manufacture's plate and chapter 4.2.).
- If the operator detects errors or danger, or disagrees with the safety precautions taken, then inform the owner or principal responsible.
- The local labor and safety laws and regulations must be adhered to.

ABOUT THE OPERATION MANUAL

This operation manual is divided into two main sections:

- The daily use of the B-IN-CONTROL is described in chapter 0 "Operational". These instructions are meant for users.
- The following chapters and appendices are exclusively meant for electricians/technicians. These provide a detailed description of all software settings and hardware installation guidance.

This operation manual describes the standard B-IN-CONTROL. For additional information, please contact your supplier.

A hazardous situation may occur if the B-IN-CONTROL is not used for the purpose it was designed for or is used incorrectly. Please carefully note the information in this operating manual indicated by the pictograms:



A "**warning !**" indicates actions or procedures which, if not performed correctly, may lead to personal injury, a safety hazard or damage of the B-IN-CONTROL or connected instruments.



A "**caution !**" indicates actions or procedures which, if not performed correctly, may lead to personal injury or incorrect functioning of the B-IN-CONTROL or connected instruments



A "**note !**" indicates actions or procedures which, if not performed correctly, may indirectly affect operation or may lead to an instrument response which is not planned.

WARRANTY AND TECHNICAL SUPPORT

For warranty and technical support for your products, please contact your supplier, visit our internet site www.fluidwell.com or contact us at support@fluidwell.com.

Hardware version : 03.32.xx
 Software version : 03.04.xx
 Manual : FW-B_in_Control_v03.04.02_EN.docx
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1 INTRODUCTION

1.1 SYSTEM DESCRIPTION OF THE B-IN-CONTROL

Functions and features

The batch-controller model B-IN-CONTROL is a microprocessor driven instrument designed for batching and filling of small batch sizes up to medium large quantities as well as displaying total and accumulated total. It is designed to be used in ordinary locations.

This product has been designed with a focus on:

- User-friendliness: easy two button operation.
- Intuitive “Know one, know them all!” configuration menu, saving time, cost and aggravation.
- Good readings in full sunlight and darkness through a bright backlight.
- Mounting flexibility: with a compact and durable IP65 enclosure for field, wall or meter mounting.
- Ability to process most common pulse signals.
- Multiple power supply options to suit any application, including battery supply and 10-30V DC.

Flowmeter input

This manual describes the B-IN-CONTROL with a pulse type input from the flowmeter.

One flowmeter with a passive or active pulse, NAMUR or coil signal output can be connected to the B-IN-CONTROL. To power the sensor, several options are available.

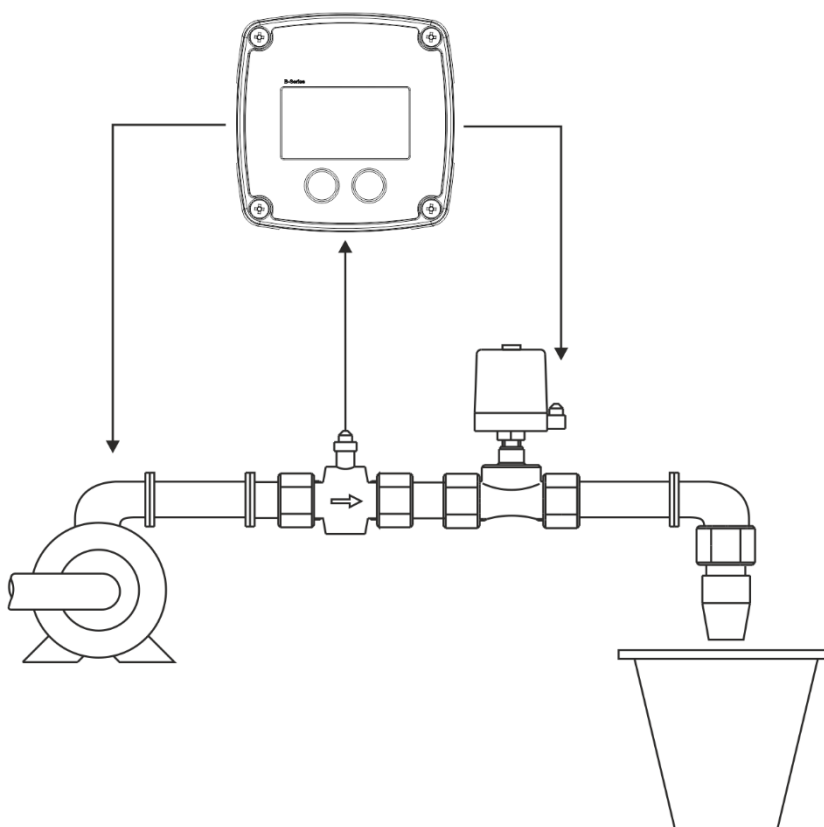


Fig. 1: Typical application for the B-IN-CONTROL

Standard outputs

- Two control outputs to control, valves, pump or other devices simultaneously.

Configuration

The B-IN-CONTROL has been designed to be implemented in many types of applications. For that reason, a SETUP-level is available to configure your B-IN-CONTROL according to your specific requirements.

It includes several important features, such as K-Factor, measurement units, signal selection etc. All settings are stored in an EEPROM memory and will not be lost in the event of a power failure or a drained battery.

Display information

The B-IN-CONTROL has a LCD with seven 12mm (0.47") and seven 7mm (0.28") digits and several symbols. Actual and Preset are shown as main information while total and accumulated total will be displayed after pressing the STOP button.

Backlight

A backlight is standard available (externally powered only).

2 OPERATIONAL

2.1 GENERAL INFORMATION

This chapter describes the daily use of the B-IN-CONTROL. This instruction is meant for users / operators.



Caution !

- The B-IN-CONTROL may only be operated by personnel who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed
- Take careful notice of the “Safety rules, instructions and precautionary measures” in the front of this manual.

2.2 CONTROL PANEL

The following keys are available:



Fig. 2: Control panel

Functions of the keys



START-key

This key is used to:

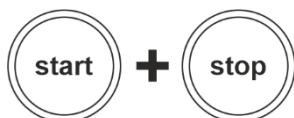
- START the batch process.
- to enter the preset value during programming.
- to reset the total value.
- gain access to SETUP-level; please read chapter 3.



STOP-key

This key is used to:

- STOP / interrupt the batch process.
- during the “READY”-status to select total and accumulated total.
- during programming to select the digit.



START + STOP-key

Press both keys simultaneously to program and save the PRESET value or settings.

2.3 OPERATOR INFORMATION AND FUNCTIONS

By default, the B-IN-CONTROL will act at Operator level. For the Operator, the following functions are available:

- **To enter a batch quantity**

To change the PRESET-value, following procedure must be followed:

- 1) press START + STOP simultaneously: the word "PROG" will be flashing,
- 2) use STOP to select the digits and START to increase that value,
- 3) set the new PRESET-value by pressing START + STOP simultaneously.



Fig. 3: Example display information during programming preset value.

When data is altered but START + STOP has not been pressed yet, then the alteration can still be cancelled by waiting for 20 seconds: the former value will be reinstated.

The PRESET-value can be used time after time till a new value is programmed.

- **Starting up the batch process**

The batch process can only be started up when "READY" is displayed. The batch process is started-up by pressing the START-key.



Fig. 4: Example display information during the process.

- **Interrupting and ending the batch process**

When STOP is pressed once, the batch process will be temporarily interrupted; the actual values are not lost. At the display, the word "RUN" will be flashing. From this stage, the batch process can be resumed with the START-key.

The process can be ended entirely at all times by pressing STOP twice in which case the actual values are "lost" and the system returns to steady state: the batch cannot be resumed.

After batching, following functions are available:

Display information	Function
MAIN SCREEN	Actual and Preset value
SCREEN 1	Total and reset Total
SCREEN 2	Accumulated Total

Display total and accumulated total

A resettable Total and non-resettable Accumulated Total are available. Both, Total value and Accumulated total can count up to 9.999.999 before rolling over to zero. The unit and number of decimals are displayed according to the configuration settings for Total.

Clear total

The value for Total can be cleared and reset to zero. This action does not influence the value of Accumulated Total.

To clear Total, press the START-key when Total is shown on the display and the display will show the flashing text "CLEAR NO YES". When the START-key is pressed a second time, Total is set to zero. To avoid clearing Total at this point, press the STOP-key or wait for 20 seconds.

2.4 OPERATOR ALARMS

Low-battery alarm

During operation the battery voltage drops. When the battery voltage becomes too low, the text "LOW BAT" will displayed; an indication that the operation become less reliable. When the battery indication is on, install a fresh and new battery (as soon as possible) to keep a reliable operation and indication.

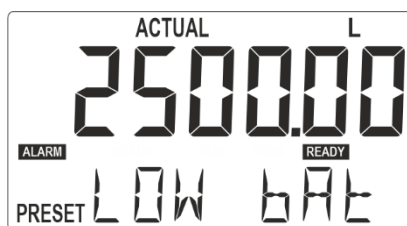


Fig. 5: Example of low-battery alarm.

Alarm

When "ALARM" is displayed, press the STOP key to display the reason of the alarm. Please consult Appendix B: problem solving.

3 CONFIGURATION

3.1 INTRODUCTION

This and the following chapters are exclusively meant for electricians and non-operators. In these, an extensive description of all software settings and hardware connections are provided.



- Mounting, electrical installation, start-up and maintenance of the instrument may only be carried out by trained personnel authorized by the operator of the facility. Personnel must read and understand this manual before carrying out its instructions.
- The B-IN-CONTROL may only be operated by personnel who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.
- Ensure that the measuring system is correctly wired up according to the wiring diagrams. The housing may only be opened by authorized personnel.
- Take careful notice of the “Safety rules, instructions and precautionary measures” in the front of this manual.

3.2 PROGRAMMING SETUP-LEVEL



Changing the settings of the B-IN-CONTROL may have an influence on the current operation of the device, even when SETUP-level is still active.

Make sure that the unit is not being used for any application when altering the settings.

3.2.1 ENTERING SETUP-LEVEL

Configuration of the B-IN-CONTROL is done at SETUP-level, which can be reached at all times while the B-IN-CONTROL remains fully operational. At SETUP-level the display will deactivate the **RUN** indicator and activate the **SETUP** indicator.

Use the control panel to access SETUP-level



START-key

To enter SETUP-level, press the START-key for 7 seconds at OPERATOR-level. During this time, the symbol **SETUP** will be flashing.

When SETUP-level is entered, a password might be required to continue. You can enter the PIN by following the procedure for programming values as described in the following paragraphs.



A password may be required to enter SETUP.

Without this password access to SETUP is denied.

3.2.2 NAVIGATING THROUGH SETUP-LEVEL

Each function has a unique menu-number, which is displayed below the **SETUP** indicator at the bottom of the display. The menu-number is a combination of two figures, e.g. 1.2. The first number indicates the function-group and the second number indicates the function. Additionally, each function and function-group is expressed with a keyword.

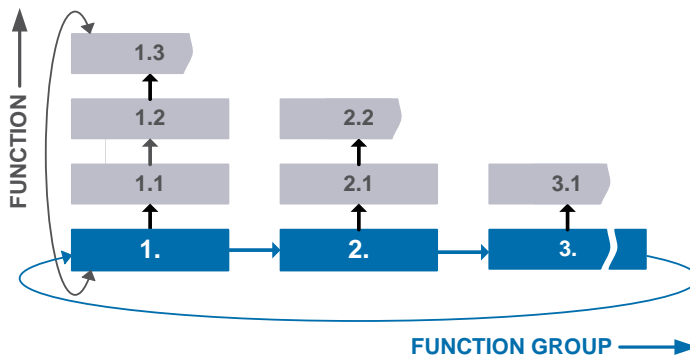


Fig. 6: SETUP matrix structure

Use the control panel to navigate through SETUP-level



START-key

This key is used to select the next function in the list (e.g. 1 → 1.1 → 1.2 → 1). When the top of the list is reached, it will wrap around and return to the function group selection.



STOP-key

This key is used to select the previous function in the list (e.g. 1.2 → 1.1 → 1 → 2). When the bottom of the list is reached, it will return to the function group selection. When only a function group is selected (and no function), this key is used to scroll to the next function group. (e.g. 1 → 2 → 3 → 1).

3.2.3 PROGRAMMING SEQUENCE

After selecting a function at SETUP-level, a new value can be programmed using the control panel. A function either contains a value (a number with optionally a decimal point, e.g. 123.45) or a list with items (e.g. Disable – Enable).

For each function that needs to change, navigate to that function and follow the steps indicated below. During the programming sequence, the display will activate the **PROG** indicator.



Note !

When programming new values, alterations will only be set after the START and STOP keys have been pressed simultaneously to confirm the new value! (STEP 3)

Step 1: Starting the programming sequence



START + STOP-key

When a function is selected at SETUP-level, press both keys simultaneously to start the programming sequence.

Step 2a: Changing a value



START-key

This key is used to increment the selected digit or to select the next position of the decimal point.



STOP-key

This key is used to select the next digit or to select the previous position of the decimal point.

Step 2b: Changing the selected item in a list



START-key

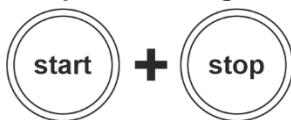
This key is used to select the next item in the list (e.g. Disable → Enable). At the end of the list, the selection will wrap around to the first selection.



STOP-key

This key is used to select the previous item in the list (e.g. Enable → Disable). At the bottom of the list, the selection will wrap around to the last selection.

Step 3: Finishing the programming sequence



START + STOP-key

During the programming sequence, pressing both keys simultaneously is used to confirm the new value and return to SETUP-level. To cancel the operation, wait for 20 seconds: the programming sequence is cancelled and the former value is reinstated.

3.2.4 RETURNING TO OPERATOR-LEVEL

When all settings are configured correctly, the unit can be returned to OPERATE-level. Please keep a record of all settings for later reference.

Use the control panel to return to OPERATE-level



START-key

In order to return to the operator level, press the START-key for three seconds. When no keys are pressed for 2 minutes, SETUP-level will be left automatically.

3.3 CONFIGURATION SETTINGS

All settings of the B-IN-CONTROL can be set via the control panel.

3.3.1 OVERVIEW FUNCTIONS SETUP-LEVEL

1	PRESET		
	1.1	UNIT	L – m3 – kg – lb – GAL – USGAL – bbl – (no unit)
	1.2	DECIMALS	0 – 0.1 – 0.02 – 0.003
	1.3	K-FACTOR	0.000010 – 9999999
	1.4	K-FACTOR DECIMALS	0 – 0.1 – 0.02 – 0.003 – 0.003 – 0.0004 – 0.00005 – 0.000006
2	OVERRUN		
	2.1	TIME	0 – 99 sec.
3	METER (flowmeter)		
	3.1	SIGNAL	COIL – REED – NPN – PNP – NAMUR
4	OTHER		
	6.1	MODEL	BASIC-61
	6.2	SOFTWARE VERSION	03.04.xx
	6.3	SERIAL NO	xxxxxxx
	6.4	PIN	0000 – 9999
	6.5	BL BACKLIGHT	off – on

3.3.2 EXPLANATION OF SETUP-MENU 1 – PRESET

Example: Calculating the K-factor.

To manually calculate the K-factor to enter for Preset, follow this example:

Assume that the flowmeter generates 65.231 pulses per US gallon and the required measurement unit is cubic foot / ft³. A cubic foot consists of 7.48052 gallon which implies 487.9618 pulses per cubic feet. So, the K-Factor to enter is 487.9618.

1 PRESET		
1.1	UNIT	This setting determines the measurement unit for Preset and (Accumulated) Total. The following can be selected: L – m3 – kg – LB – GAL – USGAL – bbl – (no unit).
1.2	DECIMALS	The decimal point determines Preset and (Accumulated) Total the number of digits following the decimal point. The following can be selected: 0 – 0.1 – 0.02 – 0.003
1.3	K-FACTOR	With the Total K-Factor, the flowmeter pulse signals are converted to a total unit. The Total K-Factor is based on the number of pulses generated by the flowmeter per selected measurement unit (SETUP 1.1). Use SETUP 1.4 to set the decimal point. The more accurate the Total K-Factor, the more accurate the functioning of the system will be.
1.4	K-FACTOR DECIMALS	This decimal point determines for K-Factor (SETUP 1.3) the number of digits following the decimal point. The following can be selected: 0 – 0.1 – 0.02 – 0.003 – 0.003 – 0.0004 – 0.00005 – 0.000006

3.3.3 EXPLANATION OF SETUP-MENU 2 – OVERRUN

Overrun can occur at the end of the batch process, as a result of slowness of a valve / pump. Consequently, the accuracy is less. With this function, the B-IN-CONTROL analyses the actual overrun characteristic after every batch. This information is used to correct the overrun automatically.

2 OVERRUN		
2.1	TIME	Enter the expected time in the range of 0 – 99 seconds, needed by the system to stop a batch. With value 0, the overrun function is disabled. It is advised to provide extra time in order to avoid an incorrect overrun correction.

3.3.4 EXPLANATION OF SETUP-MENU 3 – METER (FLOWMETER)

3 METER (flowmeter)					
3.1	SIGNAL	The B-IN-CONTROL is able to handle several types of input signal. The type of flowmeter pickup / signal is selected with SETUP 3.1.			
	TYPE OF SIGNAL	EXPLANATION	RESISTANCE	FREQ. / mVpp	REMARK
	NPN	NPN input	100 kΩ pull-up	max. 6 kHz.	(open collector)
	REED	Reed-switch input	1 MΩ pull-up	max. 120 Hz.	
	PNP	PNP input	47 kΩ pull-down	max. 6 kHz.	
	NAMUR	NAMUR input	820 Ω pull-down	max. 4 kHz.	External power required
COIL	Coil input	-	min. 30 mVpp	-	

3.3.5 EXPLANATION OF SETUP-MENU 4 – OTHER

4	OTHER	
4.1	MODEL	For support and maintenance it is important to have information about the characteristics of the B-IN-CONTROL. Your supplier will ask for this information in the case of a serious breakdown or to assess the suitability of your model for upgrade considerations.
4.2	SOFTWARE VERSION	
4.3	SERIAL NO.	
4.4	PIN	All SETUP values can be password protected. This protection is disabled with value 0000 (zero). A 4 digit PIN can be programmed, for example 1234.
4.5	BL BACKLIGHT	This submenu is used to switch the backlight on or off. Due to a lack of sufficient power, the backlight does not come on at battery power only.

4 INSTALLATION

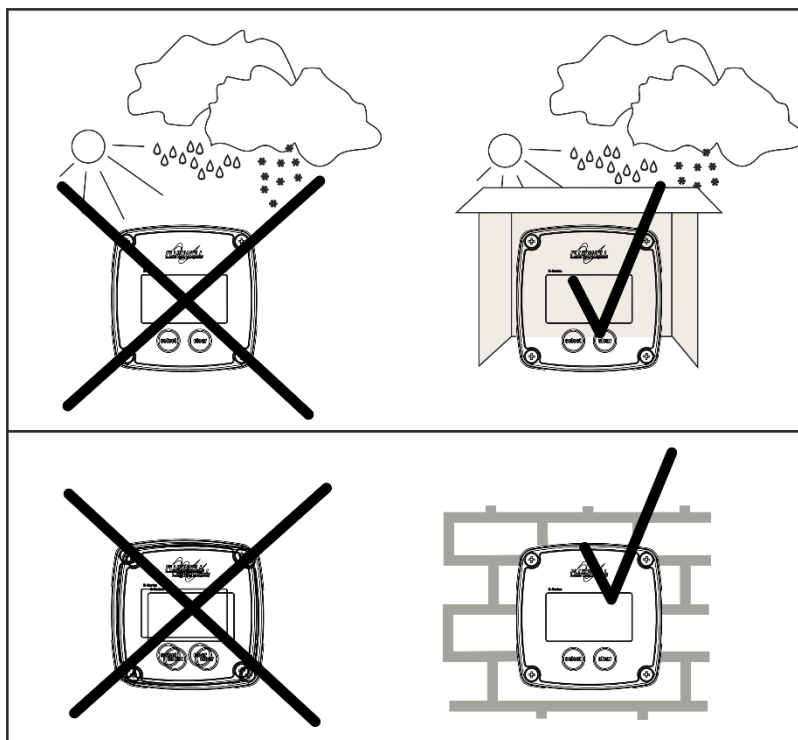
4.1 GENERAL DIRECTIONS



Caution !

- Mounting, electrical installation, start-up and maintenance of this instrument may only be carried out by trained personnel authorized by the operator of the facility. Personnel must read and understand this Operating Manual before carrying out its instructions.
- The B-IN-CONTROL may only be operated by personnel who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.
- Ensure that the measuring system is correctly wired up according to the wiring diagrams. Protection against accidental contact is no longer assured when the housing cover is removed or the panel cabinet has been opened (danger from electrical shock). The housing may only be opened by trained personnel.
- Take careful notice of the “Safety rules, instructions and precautionary measures” at the front of this manual.

4.2 INSTALLATION / SURROUNDING CONDITIONS



Take the relevant IP classification of the casing into account (see manufactures plate). Even an IP65 casing should NEVER be exposed to strongly varying (weather) conditions.

When used in very cold surroundings or varying climatic conditions, take the necessary precautions against moisture by placing a dry sachet of silica gel, for example, inside the instrument case.

Mount the B-IN-CONTROL on a solid structure to avoid vibrations.

Relative humidity:	< 90% RH
Outdoor use:	suitable for outdoor use
IP and NEMA rating:	IP65
Supply voltage fluctuation:	+/- 10% unless stated otherwise
Means of protection:	Class II
Over-voltage category:	II
Pollution degree:	2 (internal environment), 3 (external environment)
Ambient temperature:	-20 °C to +60 °C, -4 °F to + 140 °F
Altitude:	up to 2000 m

4.3 MECHANICAL INSTALLATION

4.3.1 DIMENSIONS – ENCLOSURE

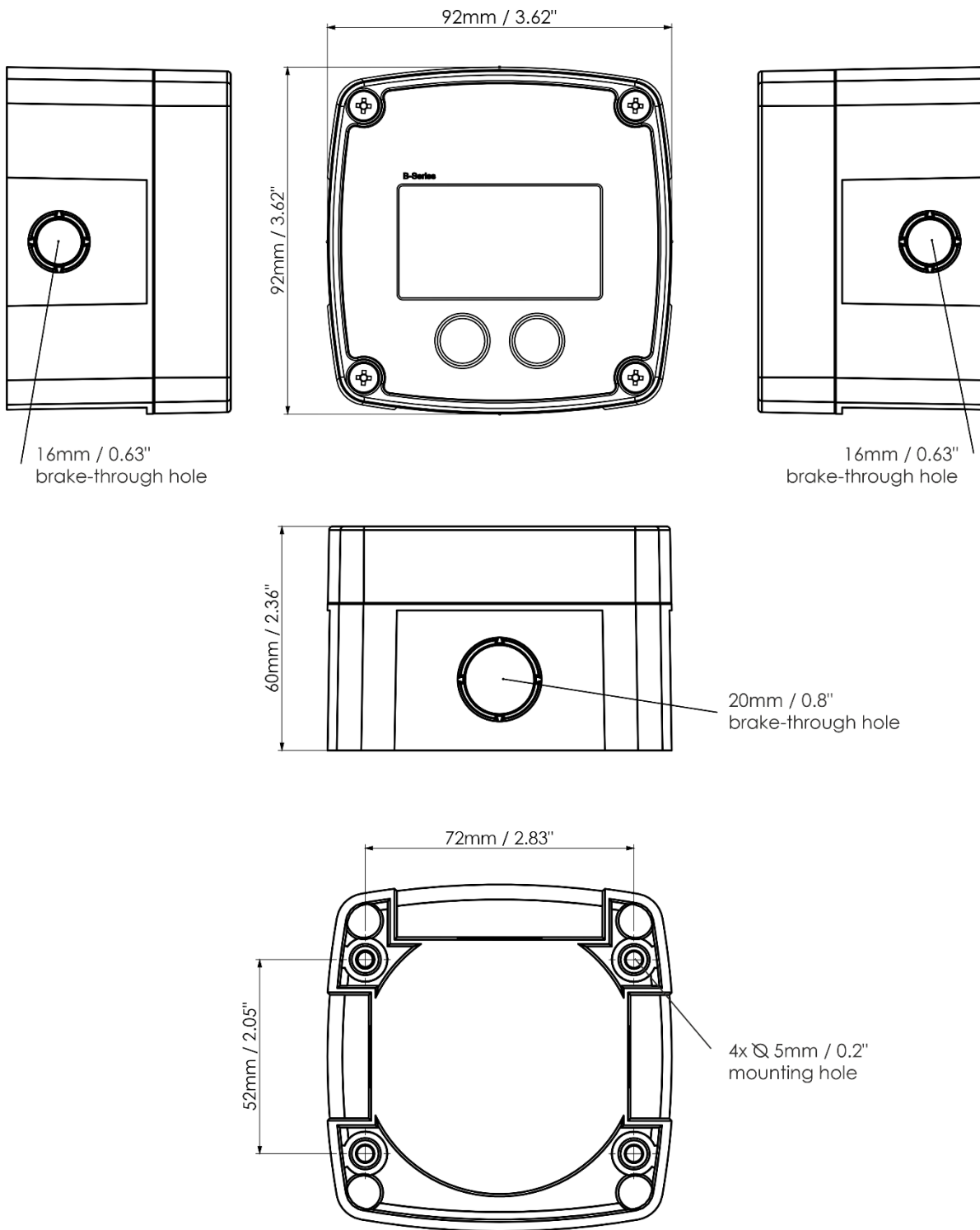
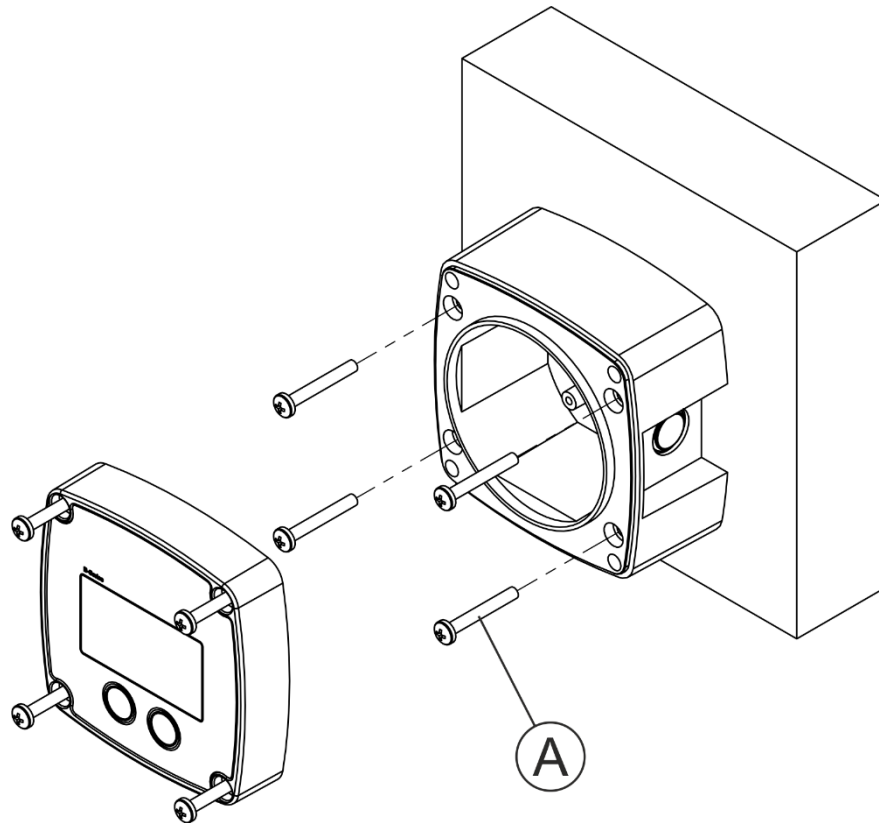


Fig. 7: Dimensions enclosure

4.3.2 MOUNTING

The enclosure can be wall or sensor mounted.

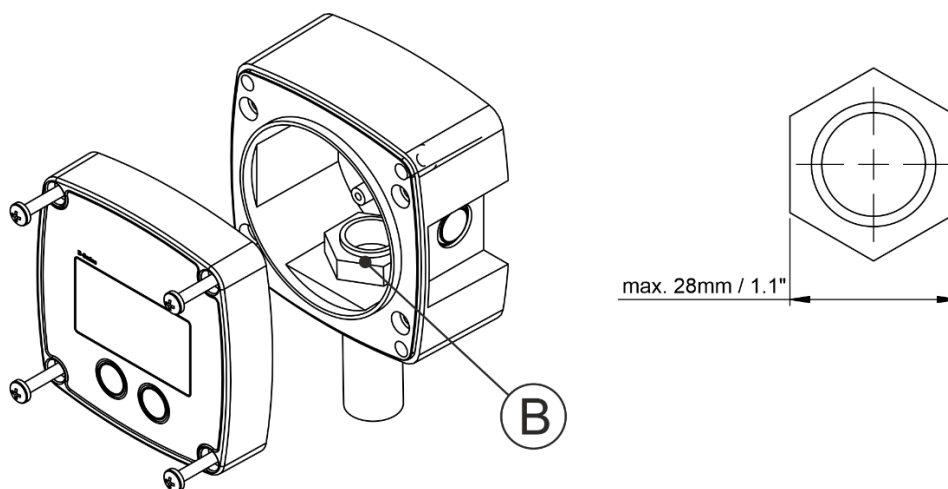


A: 4x screw / bolt:

- Head diameter: 6-8mm / 0.24" - 0.31"
- Shaft diameter: maximum 5mm / 0.2"
- Shaft length: minimum 50mm / 2"
- Use the correct plugs if applicable

Note: The rear-enclosure part can be rotated in steps of 90°, enabling cable entry from any side.

Fig. 8: Installation – Wall mounted



B: Tube diameter: max. 20mm / 0.79". Max. nut height 25mm / 1"

Fig. 9: Installation – Sensor mounted

4.4 ELECTRICAL INSTALLATION



DO NOT OPEN AN INSTALLED ENCLOSURE WHEN CIRCUITS ARE ALIVE.



- Electro static discharge does inflict irreparable damage to electronics! Before installing or opening the B-IN-CONTROL, the installer has to discharge himself by touching a well-grounded object.
- The B-IN-CONTROL must be installed in accordance with the EMC guidelines (Electro Magnetic Compatibility).
- Use (separate) cable glands with effective IP65 (or better) seals for all wires.
- For unused cable entries, fit blind plugs with effective IP65 (or better) seals.
- Use effective screened cable for the input/output signals and provide grounding of its screen to the “⊥” terminal (for isolated signals the corresponding – terminal) or at the external device itself, whichever is appropriate to the application. Be careful not to create ground loops!
- The cable entry plugs mounted into the enclosure shall comply with the requirements of the type of protection used.

4.4.1 ELECTRICAL SAFETY

- In case this instrument is connected to a supply by means of a permanent connection a switch or circuit-breaker shall be included in the installation. This shall be in close proximity to the equipment and within easy reach of the operator. It shall be marked as the disconnecting device for the equipment. Furthermore, a protective over-current device with a maximum rating of 0.5A (e.g. fuse or circuit breaker) must be inserted in the positive supply line in safe area.
- The external power supply must be an approved ELV source, insulated from AC mains by double / reinforced insulation per IEC 61010-1. All other inputs and outputs shall at least be reinforced insulated from mains.
- The installation must comply with (inter)national requirements and local ordinances. Within the United States all field wiring must conform to the National Electric Code, NFPA 70. Within Canada all field wiring must conform to the Canadian Electrical Code for installations within Canada.

4.4.2 SENSOR SUPPLY VOLTAGE

Terminal 3: Pickup element supply: 1.2V DC - 3.2V DC

Terminal 3 provides a limited supply voltage of 3.2 V DC (coil signals 1.2V) for the signal output of the flowmeter.



Note !

This voltage MAY NOT be used to power the flowmeters electronics, converters etc, as it will not provide adequate sustained power ! All energy used by the flowmeters pick-up will directly influence the battery life-time. It is strongly advised to use a “zero power” pickup such as a coil or reed-switch when operating without external power. It is possible to use some low power NPN or PNP output signals, but the battery life time will be significantly reduced (consult your distributor).

Terminal 4: Sensor supply: 8.2V DC

This terminal offers a supply derived from the input supply. The output voltage of terminal 4 is a fixed 8.2V DC.



Note !

- 8.2V DC supply requires an input voltage of 11-27V, maximum output current: 10mA.

4.5 TERMINAL CONNECTORS

The following terminal connectors are available:

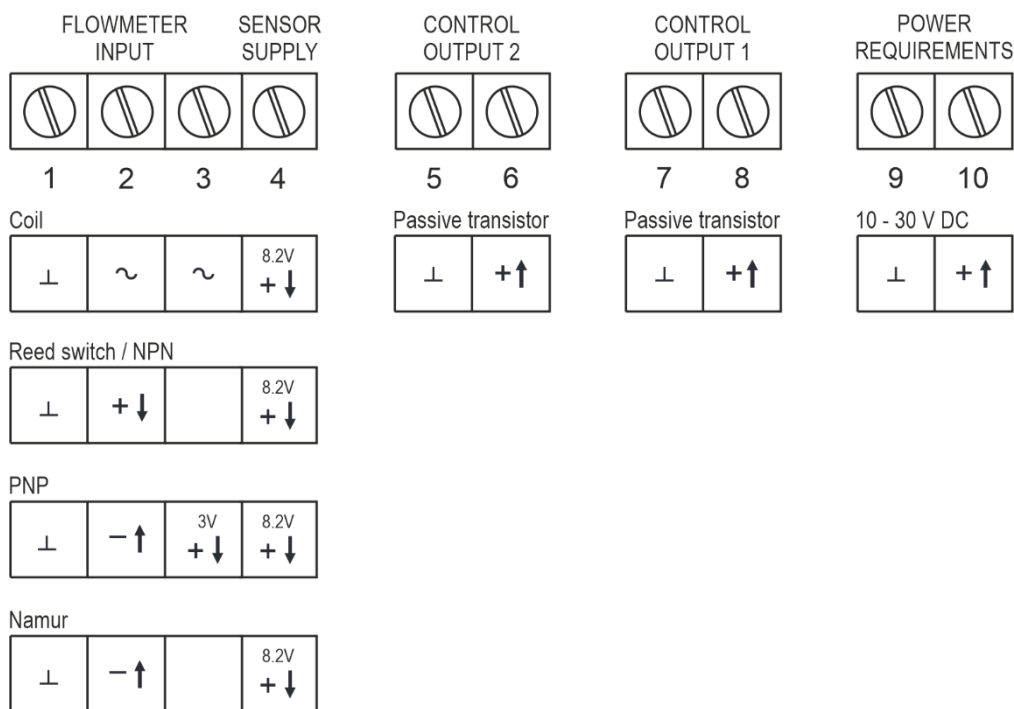


Fig. 10: Terminal connectors

4.6 TERMINAL CONNECTIONS

4.6.1 TERMINAL 1-3; FLOWMETER INPUT

Two basic types of flowmeter signals can be connected to the unit: pulse or sine-wave (coil). The screen of the signal wire must be connected to the common ground terminal (unless earthed at the sensor itself).

The sensor output of the flowmeter should match with the selected flowmeter input signal at SETUP 3.1. See paragraph 3.3.4 for more information.

Sine-wave signal (Coil)

The B-IN-CONTROL is suitable for use with flowmeters which have a coil output signal. The minimum sensitivity level is 30mVpp.

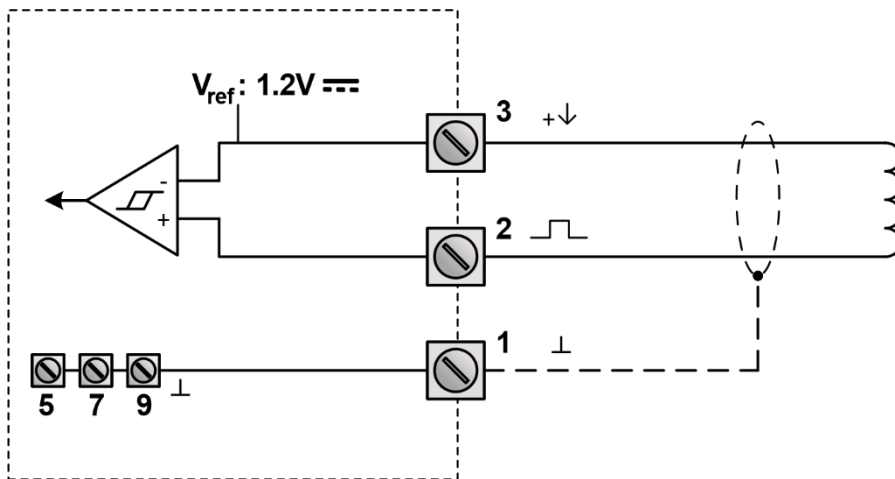


Fig. 11: Terminal connections – Coil signal input

Pulse-signal NPN

The B-IN-CONTROL is suitable for use with flowmeters which have a NPN output signal. For reliable pulse detection, the signal should be above 1.4V or below 1.0V under all circumstances. It is advised to use a sensor which is normally open and is closed for a small time (less power consumption).

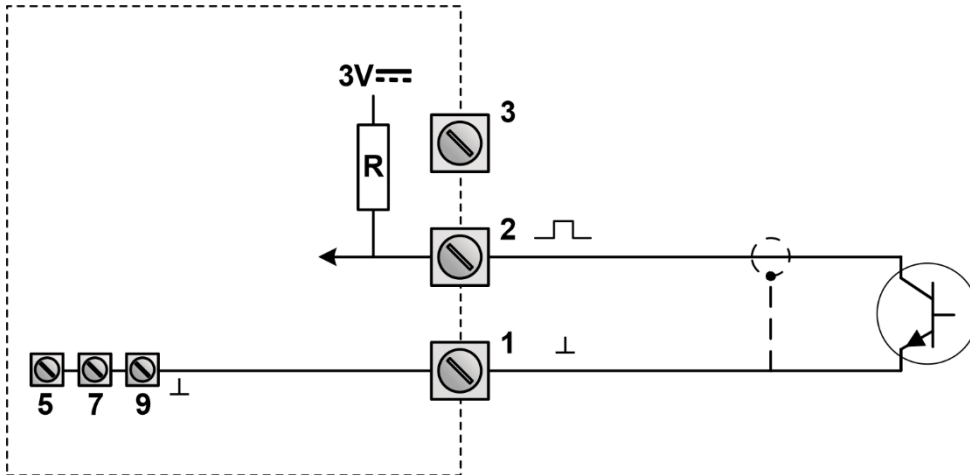


Fig. 12: Terminal connections – NPN signal input

Pulse-signal PNP

The B-IN-CONTROL is suitable for use with flowmeters which have a PNP output signal. 3.0V is offered on terminal 3 which has to be switched by the sensor to terminal 2 (SIGNAL). For reliable pulse detection, the signal should be above 1.4V or below 1.0V under all circumstances. It is advised to use a sensor which is normally open and is closed for a small time (less power consumption). In case of an active signal, the maximum voltage is 30V DC.

Terminal 4 can offer a sensor supply voltage of 8.2V DC with external power supply.

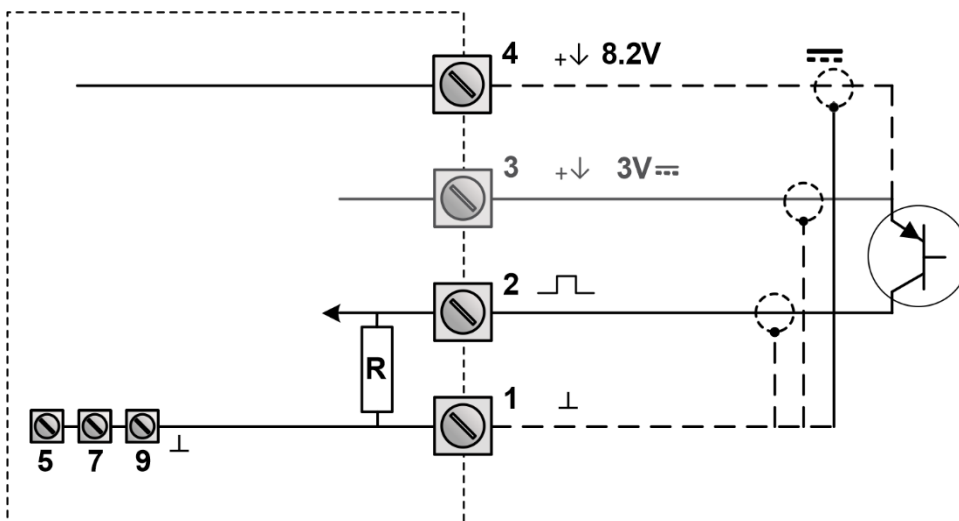


Fig. 13: Terminal connections – PNP signal input

Reed-switch

The B-IN-CONTROL is suitable for use with flowmeters which have a reed-switch. Make sure the contact resistance of the reed switch is less than 10k Ohm.

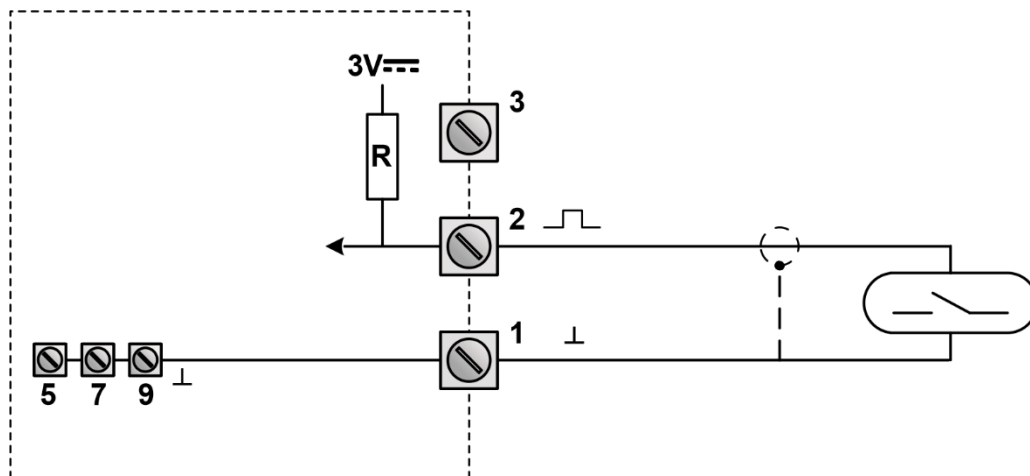


Fig. 14: Terminal connections – Reed-switch signal input

NAMUR-signal

The B-IN-CONTROL is suitable for flowmeters with a NAMUR signal. The standard B-IN-CONTROL is able to power the NAMUR sensor via the 8.2V sensor supply (terminal 4).

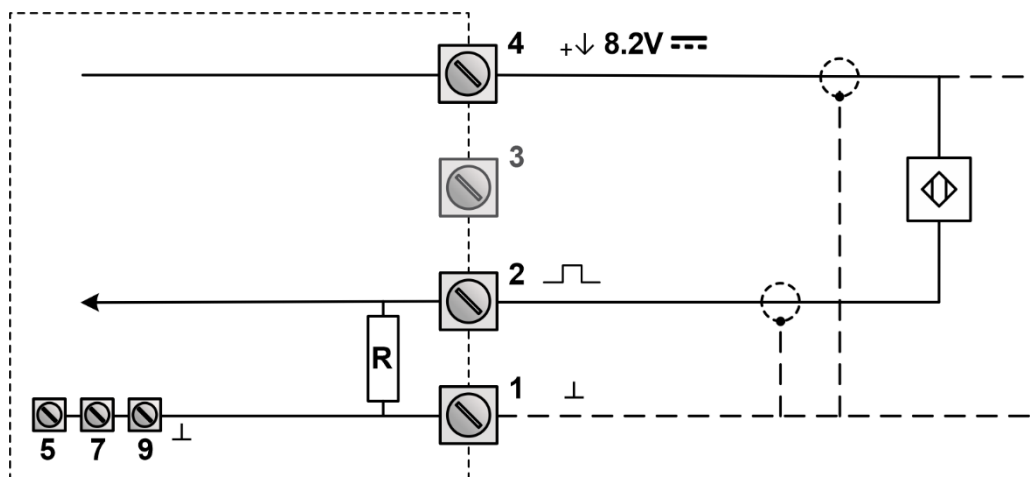


Fig. 15: Terminal connections – NAMUR signal input

4.6.2 TERMINAL 5-8: DIGITAL OUTPUTS

The functionality of the digital outputs is to control a valve, pump or other device.

Two passive transistor outputs are available that switch simultaneously. Max. driving capacity 300mA@30V DC.

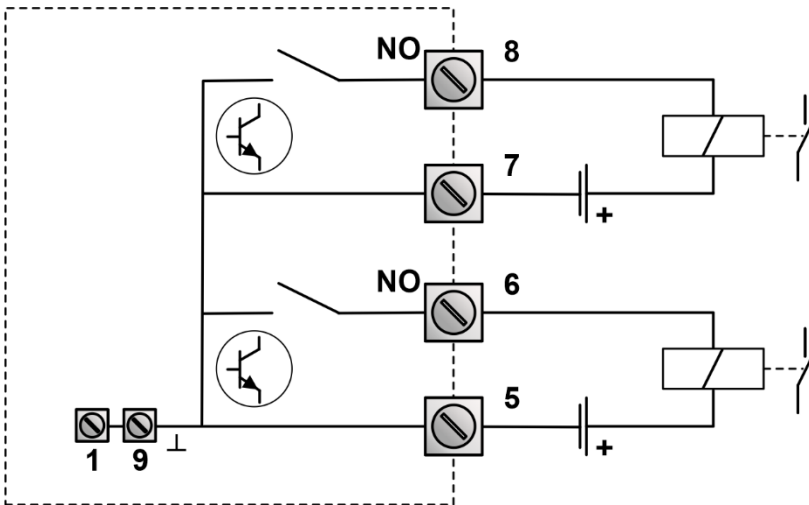


Fig. 16: Terminal connections –Transistor output

4.6.3 TERMINAL 9-10: POWER SUPPLY

Connect an external power supply of 10-30VDC to these terminals. The maximum power consumption is 1W.

When power is applied to these terminals, discharge of the (optional) internal battery will be disabled.

5 MAINTENANCE

5.1 GENERAL DIRECTIONS



Caution !

- Mounting, electrical installation, start-up and maintenance of the instrument may only be carried out by trained personnel authorized by the operator of the facility. Personnel must read and understand this Operating Manual before carrying out its instructions. Take careful notice of the “Safety rules, instructions and precautionary measures” in the front of this manual.
- The B-IN-CONTROL may only be operated by personnel who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.
- Ensure that the measuring system is correctly wired up according to the wiring diagrams. The housing may only be opened by trained personnel.
- Take careful notice of the “Safety rules, instructions and precautionary measures” in the front of this manual.

The B-IN-CONTROL does not require special maintenance unless it is used in low-temperature applications or surroundings with high humidity (above 90% annual mean). It is the users responsibility to take all precautions to dehumidify the internal atmosphere of the B-IN-CONTROL in such a way that no condensation will occur, for example by placing dry silica-gel sachet in the casing just before closing it. Furthermore, it is required to replace or dry the silica gel periodically as advised by the silica gel supplier.

Battery life-time



Note !

It is strongly advised to use only necessary functions.

It is influenced by several issues :

- Pulse output.
- Low temperatures; the available power will be less due to battery chemistry.
- NPN and PNP inputs consume more energy than coil inputs.
- High input frequency.

Check periodically

- The condition of the enclosure, cable glands and front panel.
- The input/output wiring for reliability and aging symptoms.
- The process accuracy. As a result of wear and tear, re-calibration of the flowmeter might be necessary. Do not forget to re-enter any subsequent K-factor alterations.
- The indication for low-battery. Replacement battery: see technical specifications.
- Clean the enclosure with a lint-free cloth, soaked with a mild soap solution or fresh water.

5.2 INSTRUCTIONS FOR REPAIR

This product cannot be repaired by the user and must be replaced with an equivalent certified product. Repairs are only allowed to be carried out by the manufacturer or his authorized agent.

5.2.1 JOB CLOSE UP

1. Remove all tools, materials and equipment from the work area.
2. Make sure, the work area is clean.
3. Dispose of the (electronic) waste in accordance with the (inter)national, the manufacturer's and the plant owner's standards and regulations.
4. For future reference, make a note in the maintenance log of the installation.
5. Ask the safety officer for permission to return the B-IN-CONTROL into service.
6. Return the B-IN-CONTROL into service.

5.3 BATTERY REPLACEMENT

5.3.1 SAFETY INSTRUCTIONS



- Handle the battery with care. A mistreated battery can become unsafe. Unsafe batteries can cause (serious) injury to persons.
- Mounting, electrical installation, start-up and maintenance of this device may only be carried out by trained persons authorized by the operator of the facility. Persons must read and understand this manual before carrying out its instructions.



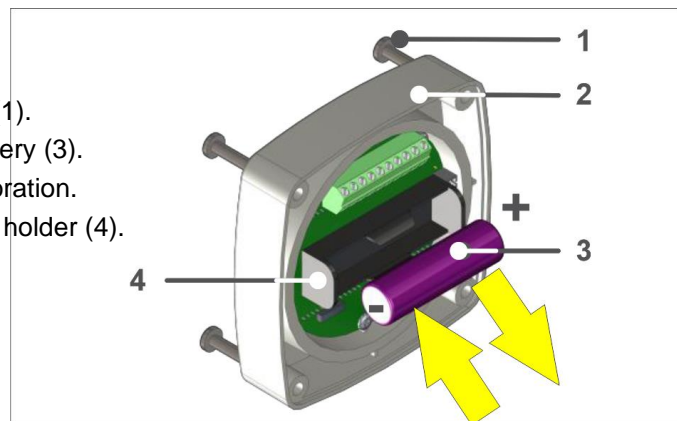
Caution !

The batteries are used to store electrical energy. The battery is a high-power battery which must be treated carefully. When the battery is mistreated or damaged, there is a risk of a fire, an explosion and serious burns.

1. Only use a battery which is applicable for the intended use.
2. Mind that you cannot switch off a battery.
3. Make sure, it is safe to work on the battery system.
4. Handle the battery with the utmost care to prevent a short circuit and damage.
5. Do not recharge, crush, disassemble, incinerate, heat above its rated temperature or expose the contents to water.
6. Dispose of the battery in accordance with the (inter)national, the manufacturer's and the plant owner's standards and regulations.
7. Read and understand the instructions.
8. Get approval from the safety officer to do the work.
9. Lock-out/Tag-out the unit and related system.
10. Make sure, it is safe to do the work.

Change the battery:

- a) Obey the battery safety instruction.
- b) Open the B-Series, remove and keep the bolts (1).
- c) Hold the cover (2) and carefully remove the battery (3).
- d) Inspect the battery holder (4) for signs of deterioration.
- e) Mind the polarity! Install a new battery (3) in the holder (4).
- f) Make sure, the display comes on.
- g) Install the cover (2) with the bolts (1).



BATTERY SPECIFICATION

Primary, non-rechargeable, Lithium metal Thionyl Chloride (Li/SOCl₂), 1x3.6V/2.4Ah, AA size (IEC-R6, ANSI size15).

5.3.2 DISPOSAL OF BATTERIES



- Batteries pose an environmental hazard.
- Do not dispose of as general waste or incinerate.
- Return used batteries to a recycling point.

6 LABEL INFORMATION

6.1 EXTERNAL LABEL WITH GENERAL DATA

One label will be fitted on the B-Series enclosure, showing electrical information, the type number, serial number and address applied.



The label below show a typical example for recognition. For the actual data, refer to the label which is attached to your unit or refer to the Appendix A; Technical specifications.



Fig. 17: External label with general data.

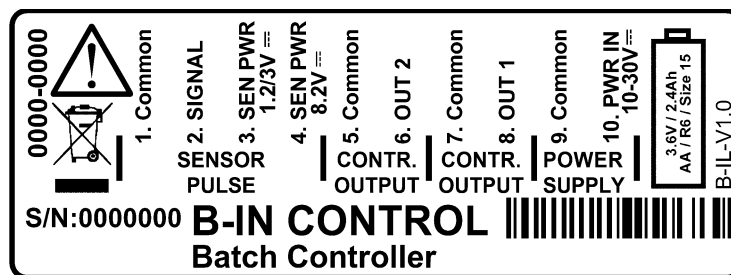


Fig. 18: Internal label with terminal information.

Appendix A. TECHNICAL SPECIFICATION

Display	
Type	High intensity numeric and alphanumeric LCD, UV-resistant, with bright backlight. <i>When only battery powered, the backlight is not operational.</i>
Dimensions	54 x 29mm (2.13" x 1.14").
Digits	Seven 12mm (0.47") and eleven 7mm (0.28") digits. Various symbols and measuring units.
Refresh rate	During operation 8 times/sec, switches to 1 time/sec after 30 sec without operation.
Enclosures	
Material	GRP, UV-resistant and flame retardant.
Sealing	EPDM gasket.
Control keys	Two industrial micro-switch keys. UV-resistant Polyester keypad.
Rating	IP65
Dimensions	92 x 92 x 60mm (3.62" x 3.62" x 2.36") - W x H x D.
Weight	200 gram / 0.44 lbs.
Cable entries	Knock-out type. Side: 2x 16mm/0.63" Bottom: 1x 20mm/0.79" <i>Note: the rear-enclosure can be rotated in steps of 90°.</i>
Operating temperature	
Ambient	-20°C to +60°C (-4°F to +140°F).
Power requirements	
External power supply	11 - 27V DC \pm 10%. Standard consumption: Pmax. 60mW. With backlight: Pmax. 435mW. With backlight + sensor supply: Pmax. 735mW. <i>The power supply will also supply the backlight and the 8.2V DC sensor supply.</i>
Battery	Primary, non-rechargeable, Lithium metal Thionyl Chloride (Li/SOCI ₂), 1x3.6V/2.4Ah, AA size (IEC-R6, ANSI size15). Life-time depends upon settings and configuration - up to approx. 2 years. <i>Battery replacement: only with identical specification!</i>
Sensor excitation	
Standard	Terminal 3: 3V DC for pulse signals and 1.2V DC for coil pick-up, I _{out} max. 100 μ A. <i>This is not a real sensor supply. Only suitable for sensors with a very low power consumption like coils (sine wave) and reed-switches.</i>
With external power supply	Terminal 4 : 8.2V DC, I _{out} max. 10mA.
Terminal connections	
Type	Fixed terminal strip. Wire max. 1.5 mm ² .
Data protection	
Type	FRAM backup of all settings. Backup of running totals every minute. Data retention at least 10 years.
Password	Configuration settings can be password protected.
Directives and Standards	
EMC	EN 61326-1; FCC 47 CFR part 15
RoHS	EN 50581
IP & TYPE	EN 60529

Input


Flowmeter	
Type P	Coil / sine wave 30mVpp, NPN, PNP, reed switch, NAMUR.
Frequency	Minimum 0Hz - maximum 6kHz for total and flow rate. Maximum frequency depends on signal type.
K-Factor	0.000001 - 9,999,999 with variable decimal position.


Output

Control output	
General	To control a valve, pump or other device.
Type	Two passive transistor outputs (NPN) - not isolated. 300mA - 30V @ 25°C.

Operational

Operator functions	
Functions	<ul style="list-style-type: none"> • Enter a preset value, • Start / interrupt and stop the batch process, • Total can be reset to zero.
Displayed information	<ul style="list-style-type: none"> • Actual batched quantity • Preset value • Total • Accumulated total

Preset and Total	
Digits	7 digits.
Unit	L, m3, US gal, gal, bbl, kg, lb or none.
Decimals	0 - 1 - 2 or 3.
 Note !	Total can be reset to zero.

Accumulated total	
Digits	7 digits.
Unit / decimals	According to selection for total.
 Note !	Accumulated total cannot be reset to zero.

Appendix B. PROBLEM SOLVING

In this appendix, several problems are included that can occur when the B-IN-CONTROL is going to be installed or while it is in operation.

Flowmeter does not generate pulses

Check:

- Signal selection SETUP 3.1.
- Pulse amplitude (paragraph 4.6.1).
- Flowmeter, wiring and connection of terminal connectors (paragraph 4.6.1).
- Power supply of flowmeter (paragraph 4.4.2).

Flowmeter generates "too many pulses"

Check:

- Settings for Total and Flowrate.
- Type of signal selected with actual signal generated (paragraph 3.3.4),
- Sensitivity of coil input.
- Proper grounding of the B-IN-CONTROL, avoid ground loops.
- Use screened wire for flowmeter signals and connect screen to the ground input terminal of the flowmeter input.

The password is unknown

If the PIN cannot be retrieved, there is only one possibility left: call your supplier.

ALARM

When the alarm flag starts to blink an internal alarm condition has occurred. Press the STOP key several times to display the error code. The codes are:

0001 = display error
0002 = data-storage error
0004 = initialization error

When multiple alarms occur, the error code shown is the sum of the error codes as given above.

E.g. 0005 is a combination of error code 0001 and 0004.

If the alarm occurs more often or stays active for a long time, please contact your supplier.

Appendix C. DECLARATION OF CONFORMITY



EU Declaration of Conformity

Fluidwell B-series indicators Veghel, October 2017

We, Fluidwell BV, declare under our sole responsibility that the B-series indicators are designed and will operate conform the following applicable European Directives and Harmonised Standards, when installed and operated according to the related manual:

EMC Directive	2014/30/EU	EN61000-6-2:2005; EN61000-6-3: 2007 /A1:2011; EN61326-1:2013
RoHS Directive	2011/65/EU	EN 50581:2012

Last two digits of the year in which the CE marking was affixed: 16.

Fluidwell BV

I. Meij, Manager Technology

Fluidwell BV are ISO9001 certified by DEKRA Certification BV, Meander 1051, 6825 MJ, Arnhem, The Netherlands.

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LIST OF CONFIGURATION SETTINGS			
SETTING	DEFAULT	DATE:	DATE:
1	TOTAL	Enter your settings here	
1.1	UNIT	L	
1.2	DECIMALS	0	
1.3	K-FACTOR	0000001	
1.4	K-FACTOR DECIMALS	0	
2	OVERRUN		
2.1	TIME	0 sec	
3	METER		
3.1	SIGNAL	coil lo	
4	OTHERS		
4.1	MODEL	BASIC61	
4.2	SOFTWARE VERSION	03:04:__	
4.3	SERIAL NO	-----	
4.4	PIN	0000	
4.5	BACKLIGHT	off	

