Your success counts



# **Differential Flow Computer**

with temperature compensation for corrected liquid volume with pulse and analog outputs



























The F-Series is your first and safest choice for field mount indicators in safe and hazardous area applications. Especially in harsh weather conditions like rain, snow, salty atmospheres and temperatures between -40°C up to +80°C (-40°F up to 176°F).

#### **Advantages**

- Robust aluminum or stainless steel 316L field enclosure (IP67 / NEMA Type4X). It is so rugged, a truck can even stand on it!
- Intrinsically Safe available ATEX and IECEx approval for gas and dust applications.
- Programming can be done by your own crew, with the sensible menu-driven structure, saving cost and irritation. Know one, know them all!
- Very diverse mounting possibilities: walls, pipes, panels or directly onto outdoor sensors!

#### **Features**

- Displays compensated differential flow rate (consumption), total and accumulated. total.
- Supply & return line: displays temp. and compensated flow rate.
- Ability to process all types of signals: Sine wave (coil), NAMUR, NPN/PNP pulse, Reed-switch, Active pulse signals. PT100 - 2 or 3 wire.
- Scaled pulse output according to differential / sum acc. total.
- Negative or decreasing total indication.
- · Analog output according to compensated differential flow rate
- Full Modbus communication RS232/485/TTL.
- Power requirements: Loop or battery powered, 8 30V DC, 8 - 24V AC/DC or 115 - 230V AC.
- Sensor supply 3 / 8.2 / 12 / 24V DC.
- Auto backup of settings and running totals.



#### Introduction

The flowcomputer Model F127 has been developed to calculate corrected differential liquid volume at normal conditions for generic products. A typical application is the measurement of fuel consumption by engines for power generators, e.g. on board ships and locomotives. The usual difficulties encountered in such applications include: pulsating flows, very low consumption readings, vibration and high ambient temperatures. These are all well catered for in the design and operation of the F127. The corrected volumetric flow in each line is calculated using the thermal expansion coefficient algorithm stored in the flowcomputer. The reference temperature can be defined as desired, e.g. 15°C, 20°C or 60°F.

# **Display**

The display has large 17mm (0.67") and 8mm (0.31") digits which can be set to show flow rate, total and temperature. On-screen engineering units are easily configured from a comprehensive menu. The accumulated total registers up to 11 digits and is backed-up in EEPROM memory every minute.

#### **Configuration**

All configuration settings are accessed via a simple operator menu which can be password protected. Each setting is clearly indicated with an alphanumerical description, which avoids confusing abbreviations and baffling codes. Once familiar with one F-series product, you will be able to program all models in the series without a manual. All settings are safely stored in EEPROM memory in the event of sudden power failure.



#### **Pulse output**

One scaleable pulse output, reflects the count on the compensated accumulated display. The second output is configurable as pulse, negative or decreasing total output. The pulse length is user defined and the maximum output frequency is 500Hz. The output signal can be a passive NPN, active PNP or an isolated electro-mechanical relay.

#### Communication

All process data and settings can be read and modified manually or through the Modbus communication link (RS232 / RS485). Full Modbus functionality remains available for the Intrinsically Safe version (TTL).

# **Analog output signal**

The calculated differential flow rate (consumption) is re-transmitted with the (0)4 - 20mA or 0 - 10V DC output signal. The output signal is updated eight times per second with a filter function being available to smoothen out the signal if desired. The output value is user defined in relation to the flow rate, e.g. 4mA equals to 15L/Hr and 20mA equals to 2000L/Hr. The output signal can be passive, active or isolated where the passive output type will loop power the F127 as well.

#### **Hazardous areas**

This model has been ATEX and IECEx certified Intrinsically Safe for gas and dust applications, with an allowed ambient temperature of -40°C to +70°C (-40°F to +158°F). A flame proof Ex d enclosure with ATEX certification is also available.







Easy to install



Easy to program



Know one know them all!



Reliable

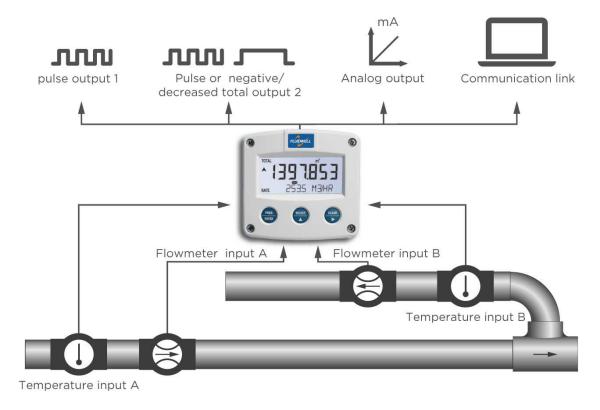


User-friendly



# **Overview application F127**

The F-Series is your first and safest choice for field mount indicators in safe and hazardous area applications. Especially in harsh weather conditions like rain, snow, salty atmospheres and temperatures between -40°C up to +80°C (-40°F up to 176°F). Fuel consumption calculation for diesel engines on board of ships or locomotives, generators or burners. Alternative basic model: F116.



# Signal input

The flowcomputer measures the uncorrected volumetric flow and temperature in both supply and return line. The F127 will accept most pulse input signals for flow. For the temperature measurement, 2 or 3 wire PT100 elements or 4 - 20mA analog input can be used.

Type of signal	Resistance	Low Pass filter (LP)	Max. frequency	Max. frequency Low Pass filter (LP)	Min. amplitude P-P	Remark
NPN	100kΩ pull-up	100kΩ pull-up	6kHz Threshold 1.2V	1.2kHz		Open collector
REED	1MΩ pull-up	1MΩ pull-up	1.2kHz Threshold 1.2V	120Hz		
PNP	100KΩ pull-down	100KΩ pull-down	6kHz Threshold 1.2V	1.2kHz		
NAMUR	820Ω pull-down	-	4kHz	-		External power required
COIL LO	-	-		-	80mV <sub>pp</sub>	Default sensitivity
COIL-HI					20mV <sub>pp</sub>	Sensitive for
COIL-HI (Type ZF)	-	-	-	-	10mV <sub>pp</sub>	interference!
ACTIVE 8.2V DC	3K9Ω		10kHz Threshold 4V			External power required
ACTIVE 12V DC	4ΚΩ		10kHz Threshold 6V			External power required
ACTIVE 24V DC	ЗКΩ		10kHz Threshold 12V			External power required

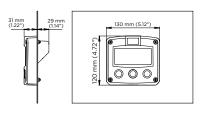


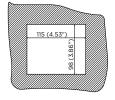
#### **Enclosures**

Various types of enclosures can be selected, all ATEX and IECEx approved. The F127 is supplied in an GRP panel mount enclosure as standard, which can be converted to an IP67 / NEMA Type4X GRP field mount enclosure by the addition of a back case. Most popular is our robust aluminum field mount enclosure which is also available with an extended backcover with undrilled preparation for direct meter mounting at the back side. It is so rugged, even a truck can stand on it! For the most challenging environments we have a durable high grade Stainless steel 316L enclosure. All enclosures have a IP67 / NEMA Type4X rating and EU or U.S. cable gland entry threads available.

#### **Dimensions enclosures**

#### Aluminum & GRP panel mount enclosure

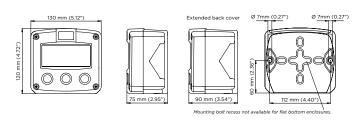




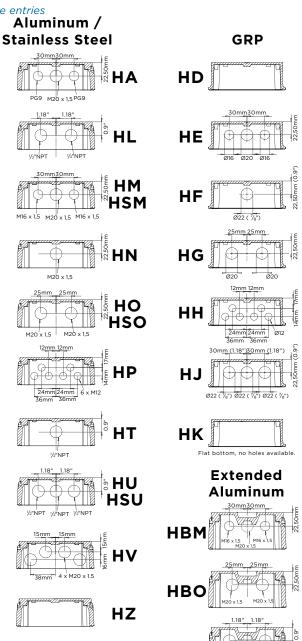
HB & HC enclosures

panel cut-out

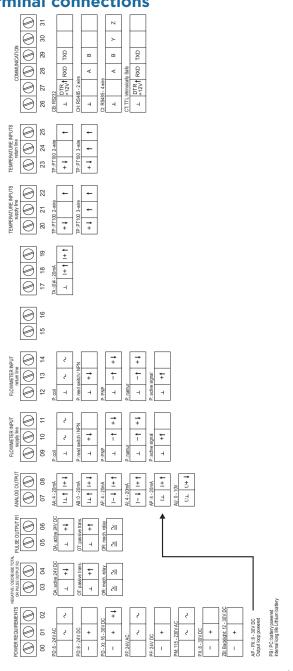
#### Aluminum, GRP & Stainless steel 316L field mount enclosures



#### Cable entries

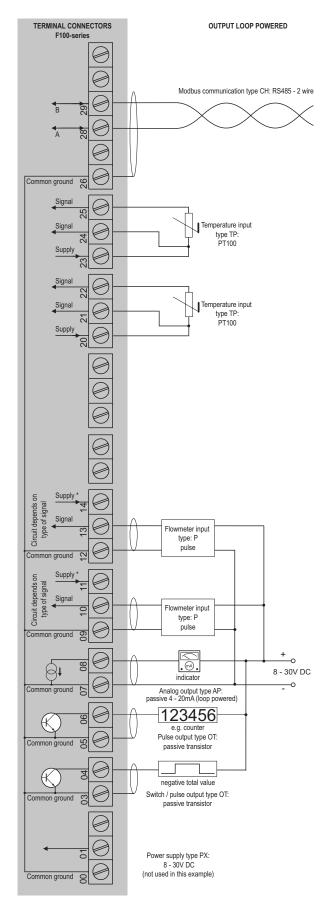


#### **Terminal connections**



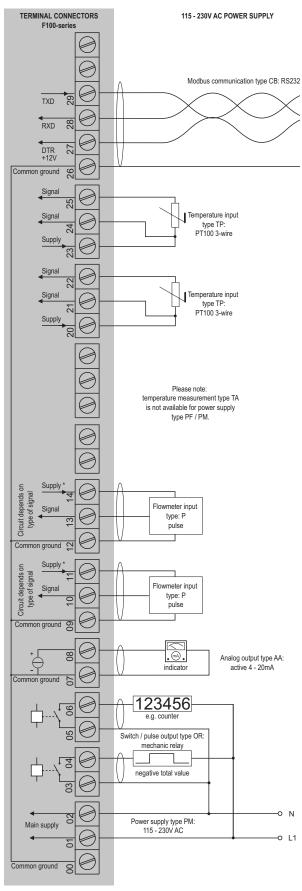


#### Configuration example F127-P-AP-CH-EL-OT-(PX)-TP-XX-ZX



\* For pulse type inputs: V<sub>ref</sub>: 1.2V/3.0V available.- NO power output, available I apply: <1mA. Note: using these ref. voltages at max. load, will reduce battery life significantly.</p>

#### Configuration example F127-P-AA-CB-EL-OR-PM-TP-XX-ZX



<sup>\*</sup>Supply voltage: 1.2 / 3.2 / 8.2 / 12 / 24V DC to sensor



# **Hazardous area applications**

The F127-XI has been certified according ATEX and IECEx by DEKRA for use in Intrinsically Safe applications with an ambient temperature of  $-40^{\circ}$ C to  $+70^{\circ}$ C ( $-40^{\circ}$ F to  $+158^{\circ}$ F).

• The ATEX markings for gas and dust applications are:

II 1 G Ex ia IIB/IIC T4 Ga

( II 1 D Ex ia IIIC T100 °C Da.

• The IECEx markings for gas and dust applications are:

Ex ia IIC/IIB T4 Ga and Ex ia IIIC T100 °C Da.

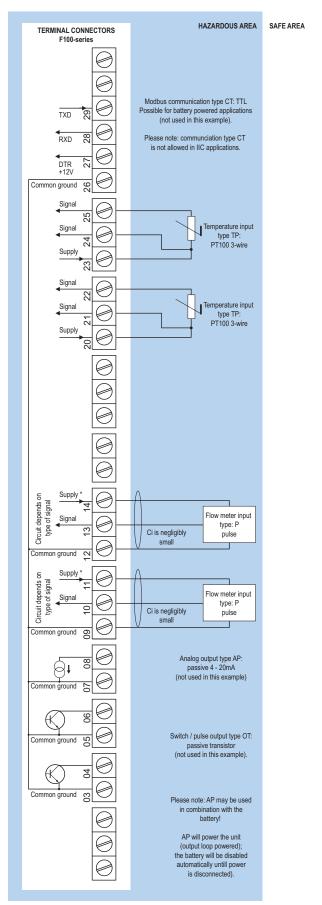
It is allowed to connect up to eight I.S. power supplies in IIB/IIIC applications or one I.S. power supply in IIC applications. Consult the certificate for the maximum input and output values of the circuits. Full functionality of the F127 remains available, including 4 - 20mA output according to the flow rate and Modbus communication (type CT). Power supply type PD-XI offers a 8.2V sensor supply e.g. for two Namur sensors. An ATEX approved flame proof Ex d enclosure is available as well. Please contact your supplier for further details.

#### Certificate of conformity KEMA 03ATEX1074 X

• IECEX DEK 11.0042X



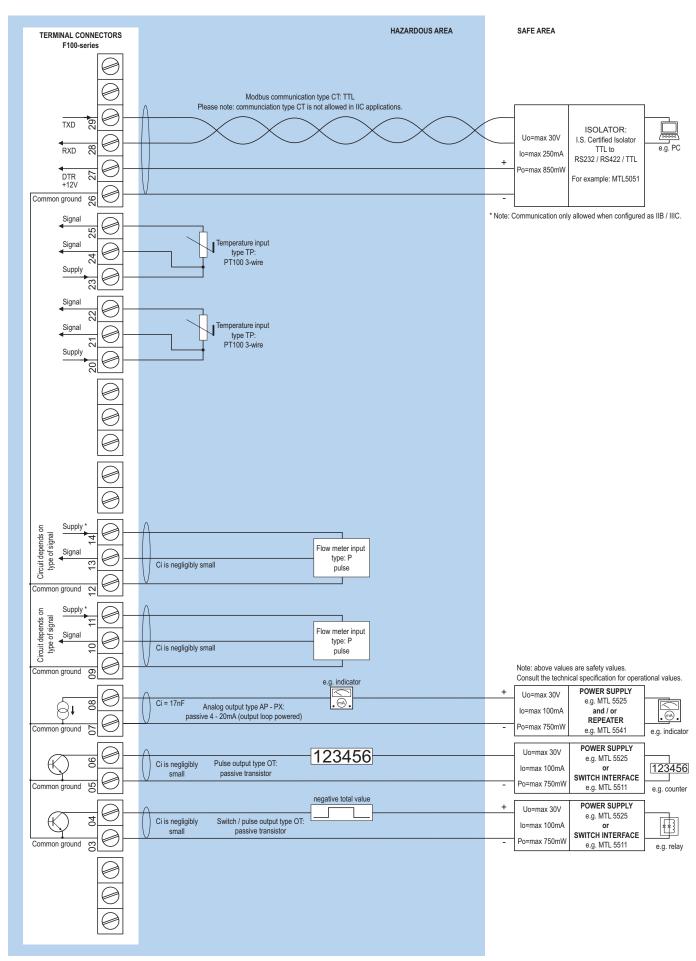
Configuration example IIB / IIIC and IIC F127-P-(AP)-(CT)-EL-TP-(OT)-PC-XI - Battery powered unit



<sup>\*</sup> For pulse type inputs: V<sub>rel</sub>: 1.2V/3.0V available.- NO power output, available I<sub>supply</sub>: <1mA. Note: using these ref. voltages at max. load, will reduce battery life significantly.</p>



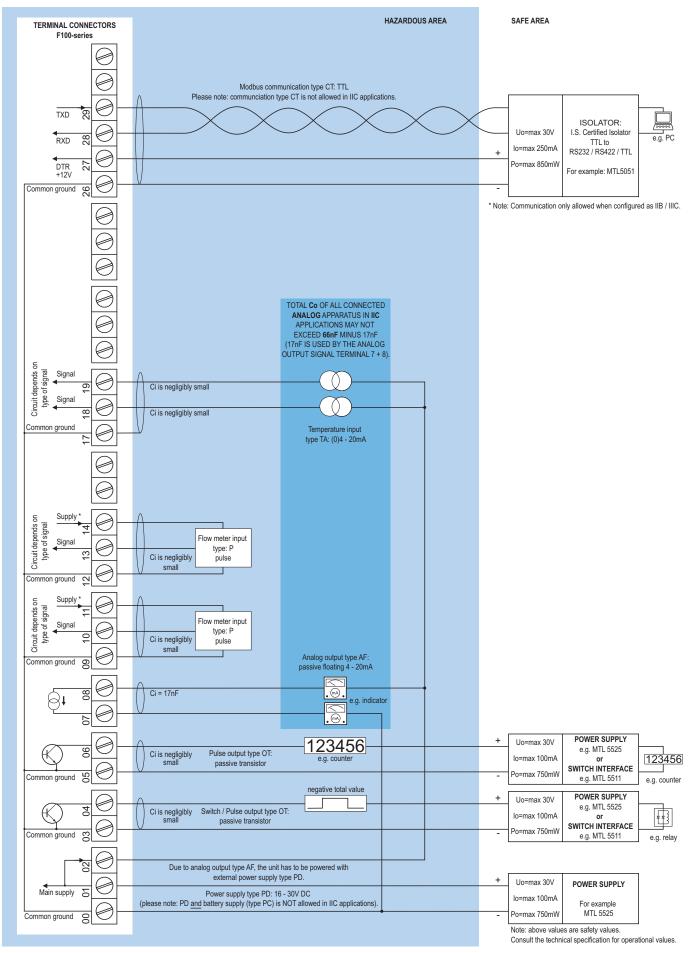
#### Configuration example IIB / IIIC and IIC - F127-P-AP-CT-EL-OT-(PX)-TP-XI - Output loop powered



For pulse type inputs:  $V_{ref}$ : 1.2V/3.0V available.- NO power output, available I Note: using these ref. voltages at max. load, will reduce battery life significantly.



#### Configuration example IIB / IIIC and IIC - F127-P-AF-CT-EL-OT-PD-TA-XI - Power requirement 16 - 30V DC



<sup>\*</sup> Note power supply type PD: the supply voltage to pulse sensors is maximum 8.7V (Uo=max 8.7V Io=max 25mA Po=max 150mW) and to analog sensors as connected to terminal 1 (internally linked).



#### **Display**

Туре	High intensity reflective numeric and
	alphanumeric LCD, UV-resistant.
Dimensions	90 x 40mm (3.5" x 1.6").
Digits	Seven 17mm (0.67") and eleven 8mm (0.31")
	digits. Various symbols and measuring units.
Refresh rate	User definable: fast, 1sec , 3sec, 15sec, 30sec, off.
Option ZB	Transflective LCD with white LED-backlight.
	Intensitiy can be adjusted in the configuration
	menu. Good readings in full sunlight and
	darkness.
Note ZB	Only available for safe area applications.

#### Ambient temperature

Safe areas	-40°C to +80°C (-40°F to +176°F).
Intrinsically Safe	-40°C to +70°C (-40°F to +158°F).

#### **Terminal connections**

Туре	Removable plug-in terminal strip. Wire max.
	1.5mm <sup>2</sup> and 2.5mm <sup>2</sup> .

# **Data protection**

Password	Configuration settings can be password protected.
	least 10 years.
	running totals every minute. Data retention at
Туре	EEPROM backup of all settings. Backup of

#### **Directives & Standards**

EMC	Directive 2014/30/EU, FCC 47 CFR part 15.
Low voltage	Directive 2014/35/EU
RoHS	Directive 2011/65/EU
ATEX / IECEx	Directive 2014/34/EU, IEC 600079-0,
	IEC 60079-11. IP & NEMA EN 60529 & NEMA 250

# **Intrinsically Safe (Type XI)**

ATEX	II 1 G Ex ia IIB/IIC T4 Ga.
	II 1 D Ex ia IIIC T100 °C Da.
IECEx	Ex ia IIC/IIB T4 Ga.
	Ex ia IIIC T100 °C Da.
Ambient Ta	-40°C to +70°C (-40°F to +158°F).

#### **Explosion proof (Type XF)**

Note XF	IECEx available on request.
Weight	Appr. 15kg.
	(11.8" x 9.9" x 7.9") L x H x D.
Type XF	Dimensions of enclosure: 300 x 250 x 200mm
	Dust: II 2 D / Ex t IIIB T100 °C Db.
ATEX	Gas: II 2 G / Ex d IIB T5 Gb.

#### **Enclosure**

Window	Polycarbonate window.	
Sealing	Silicone.	
Control keys	Three industrial micro-switch keys. UV-resistant	
	silicone keypad.	

#### **Panel mount enclosures**

Dimensions	130 x 120 x 60mm (5.12" x 4.72" x 2.36") - W x H x D.
Panel cut-out	115 x 98mm (4.53" x 3.86") L x H.
Туре НВ	Die-cast aluminum panel mount enclosure IP65 /
	NEMA Type4X.
Weight	600 gr.
Type HC	GRP panel mount enclosure IP65 / NEMA
	Type4X, UV-resistant and flame retardant.
Weight	450 gr.

# **GRP** wall / field mount enclosures

General	GRP wall/field mount enclosure IP67 / NEMA	
	Type4X, UV-resistant and flame retardant.	
Dimensions	130 x 120 x 75mm (5.12" x 4.72" x 2.95") - W x H x D.	
Weight	600 gr.	
Type HD	Cable entry: no holes.	
Type HE	Cable entry: 2 x Ø 16mm and 1 x Ø 20mm.	
Type HF	Cable entry: 1 x Ø 22mm ( $\frac{7}{8}$ ").	
Type HG	Cable entry: 2 x Ø 20mm.	
Туре НН	Cable entry: 6 x Ø 12mm.	
Type HJ	Cable entry: 3 x Ø 22mm (%").	
Type HK	Flat bottom, cable entry: no holes.	

#### Aluminum wall / field mount enclosures

Aluminum W	all / Held Houlit eliciosules
General	Die-cast aluminum wall/field mount enclosure
	IP67 / NEMA Type4X with 2-component
	UV-resistant coating.
	Extended back cover available with undrilled
	preparation for direct meter mounting.
Dimensions	130 x 120 x 75mm (5.12" x 4.72" x 2.95") - W x H x D.
	130 x 120 x 90mm (5.12" x 4.72" x 3.54") - W x H x D.
Weight	1100 gr. / extended enclosure: 1310 gr.
Туре НА	Cable entry: 2 x PG9 and 1 x M20.
Type HL	Cable entry: 2 x ½" NPT.
Type HM/HBM	Cable entry: 2 x M16 and 1 x M20.
Type HN	Cable entry: 1 x M20.
Type HO/HBO	Cable entry: 2 x M20.
Type HP	Cable entry: 6 x M12.
Туре НТ	Cable entry: 1 x ½" NPT.
Type HB/HBU	Cable entry: 3 x ½" NPT.
Type HV	Cable entry: 4 x M20.
Type HZ	Cable entry: no holes.

# Stainless steel 316L wall / field mount enclosures

General	Die-cast stainless steel 316L wall / field mount
	enclosure with flat bottom. IP67 / NEMA
	Type4X.
Dimensions	130 x 120 x 75mm (5.12" x 4.72" x 2.95") - W x H x D.
Weight	2700 gr.
Type HSM	Cable entry: 2 x M16 + 1 x M20.
Type HSO	Cable entry: 2 x M20.
Type HSU	Cable entry: 3 x ½"NPT.



# **Signal inputs - Flowmeter**

J	
Туре Р	Coil / sine wave (HI: 20mVpp or LO: 80mVpp -
	sensitivity selectable), NPN/PNP, open collector,
	reed switch, Namur, active pulse signals 8 - 12
	and 24V DC.
Frequency	Minimum OHz - maximum 6kHz for total and
	flow rate. Maximum frequency depends on signal
	type and internal low-pass filter. E.g. reed switch
	with low-pass filter: max. frequency 120Hz.
K-Factor	0.000010 - 9,999,999 with variable decimal
	position.
Low-pass filter	Available for all pulse signals.
Option ZF	coil sensitivity 10mVpp.

# **Signal inputs - Temperature**

Accuracy	Resolution: 14 bit. Error < $0.025$ mA / $\pm 0.125$ % FS.
	Low level cut-off programmable.
Update time	One time per two seconds.
Type TA	(0)4 - 20mA. Analog input signal can be scaled
	to any desired range within 0 - 20mA.
Span	0.000010 - 9,999,999 with variable decimal
	position.
Offset	0.00 - 99,999.99 K.
Voltage drop	2.5V @ 20mA.
Note TA	Not available for PF and PM
	<ul> <li>For signal TA: power supply to temperature</li> </ul>
	sensor is required; e.g. PD.
Type TP	2 or 3 wire PT100.
Range	-100°C to +200°C (-148°F to 392°F).
	Accuracy 0.1°C (0.18°F).
Option ZV	Range: -200°C to +800°C (-328°F to 1832°F).
	Accuracy 0.5°C (0.9°F).

Signal outp	outs - Digital output
Function	One pulse output according to differential or
	sum accumulated total and one configurable
	pulse, negative or decreasing total output.
Frequency	Max. 500Hz. Pulse length user definable
	between 0.001 second up to 9.999 seconds.
Type OA	Two active 24V DC transistor outputs (PNP);
	max. 50mA per output (requires -PD, PF, PM or
	PX).Requires min. 24V power supply
Type OR	Two electro-mechanical relay outputs isolated
	max. switch power 230V AC (N.O.) - 0.5A per
	relay (requires PF or PM).
Type OT	Two passive transistor outputs (NPN) - not
	isolated. Max. 50V DC - 300mA per output.

# **Signal outputs - Analog output**

Function	Transmitting compensated differential flow rate.
Accuracy	10 bit. Error < 0.05%. Analog output signal can
	be scaled to any desired range.
Update time	Eight times per second.
Type AA	Active 4 - 20mA output (requires PD, PF, PM or PX).
Type AB	Active 0 - 20mA output (requires PD, PF, PM or PX).
Type AF	Passive floating 4 - 20mA output (requires XI + PD)
Type Al	Passive galvanically isolated 4 - 20mA output -
	also available for battery powered models.
Type AP	Passive 4 - 20mA output - not isolated. Unit will
	be loop powered.
Type AU	Active 0 - 10V DC output.
	Requires min. 12V power supply.

# **Signal outputs - Communication option**

Function	Reading display information, reading / writing all
	configuration settings.
Protocol	Modbus ASCII / RTU.
Speed	1200 - 2400 - 4800 - 9600 baud.
Addressing	Maximum 255 addresses.
Type CB	RS232
Type CH	RS485 2-wire
Type CI	RS485 4-wire
Type CT	TTL Intrinsically Safe.

#### **Mounting accessories**

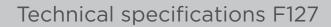
ACF02	Stainless steel wall mounting kit.
ACF05	Stainless steel pipe mounting kit
	(worm gear clamps not included).
ACF06	Two stainless steel worm gear clamps
	Ø 44 - 56mm.
ACF07	Two stainless steel worm gear clamps
	Ø 58 - 75mm.
ACF08	Two stainless steel worm gear clamps
	Ø 77 - 95mm.
ACF09	Two stainless steel worm gear clamps
	Ø 106 - 138mm.
ACF11	Swivel with 25° movement from center axis for
	direct flowmeter mounting: 1" NPT to 1/2" NPT.

# **Cable glands**

ACF20	For HA enclosure, includes O-rings.
ACF25	For HE enclosure, includes locknuts and O-rings.
ACF26	For HF enclosure, includes locknuts and O-rings.
ACF27	For HG enclosure, includes locknuts and O-rings.
ACF28	For HH enclosure, includes locknuts and O-rings.
ACF29	For HJ enclosure, includes locknuts and O-rings.
ACF32	For HM enclosure, includes O-rings.
ACF33	For HN enclosure, includes O-rings.
ACF34	For HO enclosure, includes O-rings.
ACF35	For HP enclosure, includes O-rings.
ACF39	For HT enclosure, includes O-rings.
ACF40	For HU enclosure, includes O-rings.

# Blind plugs

ACF50	For HA enclosure, includes O-rings.
ACF55	For HE enclosure, includes locknuts and O-rings.
ACF56	For HF enclosure, includes locknuts and O-rings.
ACF57	For HG enclosure, includes locknuts and O-rings.
ACF58	For HH enclosure, includes locknuts and O-rings.
ACF59	For HJ enclosure, includes locknuts and O-rings.
ACF62	For HM enclosure, includes O-rings.
ACF63	For HN enclosure, includes O-rings.
ACF64	For HO enclosure, includes O-rings.
ACF65	For HP enclosure, includes O-rings.
ACF69	For HT enclosure, includes O-rings.
ACF70	For HU enclosure, includes O-rings.





#### **Power requirements**

Type AP	Analog output loop powerd, 8 - 30V DC.
	Power consumption max 0.5 Watt.
Type PB	Long life Lithium battery - life-time depends
	upon settings and configuration - up to 5 years.
	(requires PD or PX)
Type PC	Intrinsically Safe long life lithium battery
	life-time depends upon settings and
	configuration - up to 5 years.
	(requires XI and PD or PX)
Type PD	8 - 24V AC / DC ± 10%. Power consumption max. 5W.
Type PD-XI	16 - 30V DC power consumption max. 1W.
Type PF	24V AC / DC ± 10%. Power consumption max. 15W
Type PM	115 - 230V AC ± 10%. Power consumption max. 15W.
Type PX	8 - 30V DC. Power consumption max. 0.75W.
Type ZB	12 - 30V DC ± 10%. Power consumption max. 1.5W.
Note PB/PF/PM	Not available Intrinsically Safe.
Note PF/PM	The total consumption of the sensors and
	outputs may not exceed 400mA @ 24V.
Note XI	For Intrinsically Safe applications, consult the
	safety values in the certificate.

# Sensor excitation

COMOUNT CACHE	
Type PB/PC/PX	3V DC for pulse signals and 1.2V DC for coil pick-up.
Note PB/PC/PX	This is not a real sensor supply. Only suitable for
	sensors with a very low power consumption like
	coils (sine wave) and reed-switches.
Type PD	1.2 / 3 / 8.2 / 12 / 24V DC - max. 50mA @
	24V DC. Umax sensor is 2V below Usupply
Type PD-XI	1.2 / 3 / 8.2V DC - max. 7mA @ 8.2V DC and
	mains power supply voltage (as connected to
	terminal 1).
Type PF / PM	1.2 / 3 / 8.2 / 12 / 24V DC - max. 400mA @ 24V DC.

# **Operator functions**

Displayed info	<ul> <li>Compensated differential flow rate (consumption).</li> </ul>
	<ul> <li>Compensated differential total and acc. total.</li> </ul>
	• Supply line - Inlet temperature and comp. flow rate.
	• Return line - Outlet temp. and comp. flow rate.
	<ul> <li>Total can be reset to zero by pressing the</li> </ul>
	CLEAR-key twice.

# **Total**

Digits	7 digits.
Units	L, m³, GAL, USGAL, kg, lb, bbl, no unit.
Decimals	0 - 1 - 2 or 3.
Note	Total can be reset to zero.

#### **Accumulated total**

Digits	11 digits.
Units / decimals	According to selection for total.
Note	Can not be reset to zero.

#### Flow rate

Digits	7 digits.
Units	mL, L, m³, Gallons, kg, Ton, lb, bl, cf, RND, ft³, scf,
	Nm <sup>3,</sup> NI, igal - no units.
Decimals	0 - 1 - 2 or 3.
Time units	/sec - /min - /hr - /day.

# Line temperature

Digits	6 digits.
Units	°C, °F or K.
Decimals	1.

# Flow equation

Type EL	Corrected liquid volume.
Formula	$Q_{normal} = Q \times (1 + \alpha (T_{normal} - T))$
	where $\alpha$ = thermal expansion coefficient.
Normal temp.	Default: 273.15 K - any temperature can be set.

text contains the standard configuration: F127-P-AP-CX-EL-HC-OT-PX-TP-XX-ZX

marked

pold

The